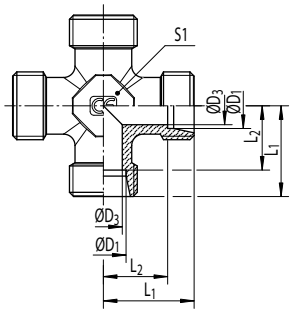


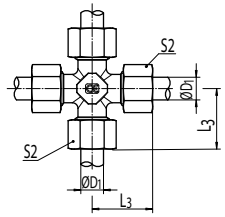
# C-K Connection Studs

Union-Cross
24° Tube Connection (DIN EN ISO 8434-1)











| Series | PN [bar] C | PN [bar] CF | ØD1 [mm] | ØD3 [mm] | L1 [mm] | L2 [mm] | L3 [mm] | S1 [mm] | S2 [mm] | Ordering Code * | kg/ 100 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| LL | 100 | 100 | 4 | 3.0 | 15 | 11.0 | 21 | 9 | 10 | **C-K 04 LL X** | 1.5 |
| | | | 6 | 4.5 | 15 | 9.5 | 21 | 9 | 12 | **C-K 06 LL X** | 1.6 |
| | | | 8 | 6.0 | 17 | 11.5 | 23 | 12 | 14 | **C-K 08 LL X** | 2.4 |
| L | 315 | 315 | 6 | 4.0 | 19 | 12.0 | 27 | 12 | 14 | **C-K 06 L X** | 3.6 |
| | | | 8 | 6.0 | 21 | 14.0 | 29 | 12 | 17 | **C-K 08 L X** | 4.2 |
| | | | 10 | 8.0 | 22 | 15.0 | 30 | 14 | 19 | **C-K 10 L X** | 5.2 |
| | | | 12 | 10.0 | 24 | 17.0 | 32 | 17 | 22 | **C-K 12 L X** | 6.7 |
| | | | 15 | 12.0 | 28 | 21.0 | 36 | 19 | 27 | **C-K 15 L X** | 12.4 |
| | | | 18 | 15.0 | 31 | 23.5 | 40 | 24 | 32 | **C-K 18 L X** | 17.5 |
| | 160 | 160 | 22 | 19.0 | 35 | 27.5 | 44 | 27 | 36 | **C-K 22 L X** | 22.8 |
| | | | 28 | 24.0 | 38 | 30.5 | 47 | 36 | 41 | **C-K 28 L X** | 37.4 |
| | | | 35 | 30.0 | 45 | 34.5 | 56 | 41 | 50 | **C-K 35 L X** | 56.5 |
| | | | 42 | 36.0 | 51 | 40.0 | 63 | 50 | 60 | **C-K 42 L X** | 83.9 |
| S | 630 | 630 | 6 | 4.0 | 23 | 16.0 | 31 | 12 | 17 | **C-K 06 S X** | 6.1 |
| | | | 8 | 5.0 | 24 | 17.0 | 32 | 14 | 19 | **C-K 08 S X** | 8.2 |
| | | | 10 | 7.0 | 25 | 17.5 | 34 | 17 | 22 | **C-K 10 S X** | 10.0 |
| | | | 12 | 8.0 | 29 | 21.5 | 38 | 17 | 24 | **C-K 12 S X** | 13.9 |
| | 400 | 400 | 14 | 10.0 | 30 | 22.0 | 40 | 19 | 27 | **C-K 14 S X** | 16.8 |
| | 400 | 400 | 16 | 12.0 | 33 | 24.5 | 43 | 24 | 30 | **C-K 16 S X** | 21.9 |
| | 315 | 315 | 20 | 16.0 | 37 | 26.5 | 48 | 27 | 36 | **C-K 20 S X** | 31.1 |
| | | | 25 | 20.0 | 42 | 30.0 | 54 | 36 | 46 | **C-K 25 S X** | 54.6 |
| | | | 30 | 25.0 | 49 | 35.5 | 62 | 41 | 50 | **C-K 30 S X** | 85.1 |
| | 250 | 315 | 38 | 32.0 | 57 | 41.0 | 72 | 50 | 60 | **C-K 38 S X** | 127.8 |

*Replace the character "**C**" with "**CF**" when you require steel!
**C** = Stainless Steel, 1.4571 **CF** = Galvanized Steel Cr(VI)-free



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