WELDING FITTINGS OVERVIEW

Non-Return Valves
Overview

Weld Fitting
Weld Connection /
24° Tube Connection

Weld Connection for Tube
Butt Weld /
Butt Weld

Weld Bulkhead
24° Tube Connection

24° Welding Cone
Weld Connection /
24° Welding Cone

Elbow - Welding Nipple
Weld Connection /
24° Tube Connection

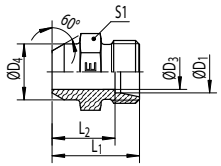
Reducing Weld Nipple
Weld Connection /
24° Welding Cone

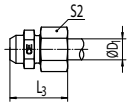
C-AS Weld Fitting

Weld Connection /
24° Tube Connection (DIN EN ISO 8434-1)



C-WAS





Series	PN [bar] C	PN [bar] CF	ØD1 [mm]	ØD3 [mm]	ØD4 [mm]	L1 [mm]	L2 [mm]	L3 [mm]	S1 [mm]	S2 [mm]	Ordering Code*	kg/ 100
L	315	315	6	4	10	21	14.0	29	12	14	**C-AS 06 L X**	1.1
			8	6	12	23	16.0	31	14	17	**C-AS 08 L X**	1.6
			10	8	14	25	18.0	33	17	19	**C-AS 10 L X**	2.3
			12	10	16	25	18.0	33	19	22	**C-AS 12 L X**	2.7
			15	12	19	29	22.0	37	22	27	**C-AS 15 L X**	4.5
			18	15	22	31	23.5	40	27	32	**C-AS 18 L X**	6.9
	160	160	22	19	27	36	28.5	45	32	36	**C-AS 22 L X**	10.2
			28	24	32	38	30.5	47	41	41	**C-AS 28 L X**	16.5
			35	30	40	43	32.5	54	46	50	**C-AS 35 L X**	24.0
			42	36	46	46	35.0	58	55	60	**C-AS 42 L X**	33.7
S	630	630	6	4	11	26	19.0	34	14	17	**C-AS 06 S X**	2.2
			8	5	13	28	21.0	36	17	19	**C-AS 08 S X**	3.3
			10	7	15	30	22.5	39	19	22	**C-AS 10 S X**	4.2
			12	8	17	32	24.5	41	22	24	**C-AS 12 S X**	5.7
			14	10	19	35	27.0	45	24	27	**C-AS 14 S X**	7.3
	400	400	16	12	21	35	26.5	45	27	30	**C-AS 16 S X**	8.6
			20	16	26	40	29.5	51	32	36	**C-AS 20 S X**	13.3
			25	20	31	44	32.0	56	41	46	**C-AS 25 S X**	22.6
			30	25	36	49	35.5	62	46	50	**C-AS 30 S X**	30.4
	250	315	38	32	44	54	38.0	69	55	60	**C-AS 38 S X**	46.2

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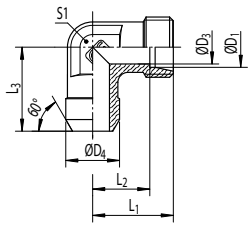
C-WAS

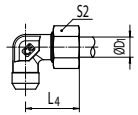
Elbow - Welding Nipple

Weld Connection /
24° Tube Connection (DIN EN ISO 8434-1)



C-ASK





Series	PN [bar] C	PN [bar] CF	ØD1 [mm]	ØD3 [mm]	ØD4 [mm]	L1 [mm]	L2 [mm]	L3 [mm]	L4 [mm]	S1 [mm]	S2 [mm]	Ordering Code *	kg/ 100
L	315	315	6	4	10	19	12.0	19	27	12	14	**C-WAS 06 L X**	2.0
			8	6	12	21	14.0	23	29	12	17	**C-WAS 08 L X**	2.5
			10	8	14	22	15.0	24	30	14	19	**C-WAS 10 L X**	3.2
			12	10	16	24	17.0	25	32	17	22	**C-WAS 12 L X**	4.2
			15	12	19	28	21.0	30	36	19	27	**C-WAS 15 L X**	7.8
			18	15	22	31	23.5	33	40	24	32	**C-WAS 18 L X**	11.0
	160	160	22	19	27	35	27.5	37	44	27	36	**C-WAS 22 L X**	15.1
			28	24	32	38	30.5	42	47	36	41	**C-WAS 28 L X**	26.2
			35	30	40	45	34.5	49	56	41	50	**C-WAS 35 L X**	40.2
			42	36	46	51	40.0	57	63	50	60	**C-WAS 42 L X**	61.6
S	630	630	6	4	11	23	16.0	23	31	12	17	**C-WAS 06 S X**	3.1
			8	5	13	24	17.0	24	32	14	19	**C-WAS 08 S X**	4.4
			10	7	15	25	17.5	25	34	17	22	**C-WAS 10 S X**	5.6
			12	8	17	29	21.5	29	38	17	24	**C-WAS 12 S X**	7.9
			14	10	19	30	22.0	30	40	19	27	**C-WAS 14 S X**	9.6
	400	400	16	12	21	33	24.5	33	43	24	30	**C-WAS 16 S X**	13.4
			20	16	26	37	26.5	37	48	27	36	**C-WAS 20 S X**	19.2
			25	20	31	42	30.0	42	54	36	46	**C-WAS 25 S X**	34.5
			30	25	36	49	35.5	49	62	41	50	**C-WAS 30 S X**	52.1
	250	315	38	32	44	57	41.0	57	72	50	60	**C-WAS 38 S X**	80.1

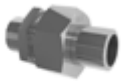
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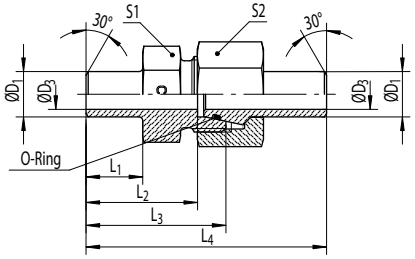
C-ASK Weld Fitting for Tubes

Butt Weld /
Butt Weld





C-ESV



Series	PN [bar] C	PN [bar] CF	ØD1 [mm]	ØD3 [mm]	L1 [mm]	L2 [mm]	L3 [mm]	L4 [mm]	S1 [mm]	S2 [mm]	Ordering Code*	kg/ 100
L	315	315	10	7	9.0	18.0	25.0	51.5	17	19	**C-ASK 10 x 1,5 L**	5.0
	400	400	10	6	9.0	18.0	25.0	51.5	17	19	**C-ASK 10 x 2 L**	5.4
	315	315	12	8	8.0	18.0	25.0	51.5	19	22	**C-ASK 12 x 2 L**	7.0
	400	400	12	7	8.0	18.0	25.0	51.5	19	22	**C-ASK 12 x 2,5 L**	7.5
	315	315	15	10	11.0	22.0	29.0	57.5	22	27	**C-ASK 15 x 2.5 L**	11.4
	160	160	18	13	12.0	23.5	31.0	51.0	27	32	**C-ASK 18 x 2.5 L**	16.4
	160	160	22	17	15.0	28.5	36.0	68.5	32	36	**C-ASK 22 x 2.5 L**	22.0
	160	160	28	23	16.0	30.5	38.0	73.5	41	41	**C-ASK 28 x 2,5 L**	29.7
	160	160	35	29	18.0	32.5	43.0	82.5	46	50	**C-ASK 35 x 3 L**	45.9
	160	160	35	28	18.0	32.5	43.0	82.5	46	50	**C-ASK 35 x 3.5 L**	48.6
	160	160	35	27	18.0	32.5	43.0	82.5	46	50	**C-ASK 35 x 4 L**	51.3
	160	160	42	36	19.0	35.0	46.0	85.5	55	60	**C-ASK 42 x 3 L**	64.4
	160	160	42	34	19.0	35.0	46.0	85.5	55	60	**C-ASK 42 x 4 L**	71.4
S	315	315	10	7	10.0	24.5	32.0	58.5	19	22	**C-ASK 10 x 1.5 S**	8.2
	400	400	10	6	10.0	24.5	32.0	58.5	19	22	**C-ASK 10 x 2 S**	8.7
	315	315	12	8	15.0	29.5	37.0	63.5	22	24	**C-ASK 12 x 2 S**	10.4
	400	400	12	7	15.0	29.5	37.0	63.5	22	24	**C-ASK 12 x 2.5 S**	11.2
	315	315	16	11	16.5	33.0	41.5	74.0	27	30	**C-ASK 16 x 2.5 S**	18.7
	400	400	16	10	16.5	33.0	41.5	74.0	27	30	**C-ASK 16 x 3 S**	19.6
	315	315	20	14	19.0	36.5	47.0	84.0	32	36	**C-ASK 20 x 3 S**	30.2
	315	315	20	13	19.0	36.5	47.0	84.0	32	36	**C-ASK 20 x 3.5 S**	31.5
	400	400	20	12	19.0	36.5	47.0	84.0	32	36	**C-ASK 20 x 4 S**	32.8
	250	250	25	19	19.5	39.5	51.5	93.0	41	46	**C-ASK 25 x 3 S**	52.4
	315	315	25	18	19.5	39.5	51.5	93.0	41	46	**C-ASK 25 x 3.5 S**	54.5
	315	315	25	17	19.5	39.5	51.5	93.0	41	46	**C-ASK 25 x 4 S**	56.4
	400	400	25	15	18.0	39.5	51.5	93.0	41	46	**C-ASK 25 x 5 S**	60.9
	250	250	30	24	23.0	44.5	58.0	102.0	46	50	**C-ASK 30 x 3 S**	64.0
	315	315	30	22	23.0	44.5	58.0	102.0	46	50	**C-ASK 30 x 4 S**	69.4
	315	315	30	20	23.0	44.5	58.0	102.0	46	50	**C-ASK 30 x 5 S**	74.2
	400	400	30	18	23.0	44.5	58.0	102.0	46	50	**C-ASK 30 x 6 S**	78.4
	250	250	38	30	22.0	44.0	60.0	108.5	55	60	**C-ASK 38 x 4 S**	99.5
	315	315	38	28	22.0	44.0	60.0	108.5	55	60	**C-ASK 38 x 5 S**	106.4
	315	315	38	26	22.0	44.0	60.0	108.5	55	60	**C-ASK 38 x 6 S**	112.7
	315	315	38	24	22.0	44.0	60.0	108.5	55	60	**C-ASK 38 x 7 S**	118.5

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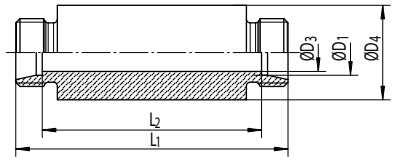


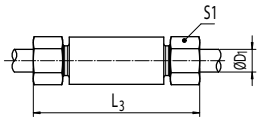
C-ESV Weld Bulkhead

24° Tube Connection
(DIN EN ISO 8434-1)



C-SKA





Series	PN [bar] C	PN [bar] CF	ØD1 [mm]	ØD3 [mm]	ØD4 [mm]	L1 [mm]	L2 [mm]	L3 [mm]	S1 [mm]	Ordering Code*	kg/ 100
L	315	500	6	4	18	70	56	86	14	**C-ESV06 L X**	10.6
			8	6	20	70	56	86	17	**C-ESV08 L X**	12.6
			10	8	22	72	58	88	19	**C-ESV10 L X**	14.8
	315	400	12	10	25	72	58	88	22	**C-ESV12 L X**	18.3
			15	12	28	84	70	100	27	**C-ESV15 L X**	27.3
			18	15	32	84	69	102	32	**C-ESV18 L X**	34.5
	160	250	22	19	36	88	73	106	36	**C-ESV22 L X**	41.4
			28	24	40	88	73	106	41	**C-ESV28 L X**	46.7
			35	30	50	92	71	114	50	**C-ESV35 L X**	74.6
			42	36	60	92	70	116	60	**C-ESV42 L X**	103.6
S	630	800	6	4	20	74	60	90	17	**C-ESV06 S X**	14.0
			8	5	22	74	50	90	19	**C-ESV08 S X**	16.8
			10	7	25	74	59	92	22	**C-ESV10 S X**	20.8
	630	630	12	8	28	74	59	92	24	**C-ESV12 S X**	25.8
			14	10	30	88	72	108	27	**C-ESV14 S X**	34.6
	400	630	16	12	35	88	71	108	30	**C-ESV16 S X**	45.5
	400	400	20	16	38	92	71	114	36	**C-ESV20 S X**	53.2
			25	20	45	96	72	120	46	**C-ESV25 S X**	74.8
			30	25	50	100	73	126	50	**C-ESV30 S X**	90.6
	250	400	38	32	60	104	72	134	60	**C-ESV38 S X**	129.4

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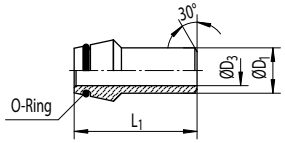
C-SKA

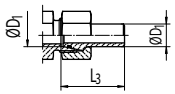
24° Welding Cone

Weld Connection /
24° Weld Nipple (DIN EN ISO 8434-1)



C-SKAR





Series	PN [bar] C	PN [bar] CF	ØD1 [mm]	ØD3 [mm]	L1 [mm]	L3 [mm]	Ordering Code*	kg/ 100
L/S	400	400	6	3	31.0	32.0	**C-SKA 06 X 1,5**	0.7
	400	400	8	5	31.0	32.0	**C-SKA 08 X 1.5**	0.9
	500	500	8	4	31.0	32.0	**C-SKA 08 X 2**	1.1
	315	315	10	7	32.5	33.5	**C-SKA 10 X 1.5**	1.3
	400	400	10	6	32.5	33.5	**C-SKA 10 X 2**	1.6
	315	315	12	8	32.5	33.5	**C-SKA 12 X 2**	1.9
	400	400	12	7	32.5	33.5	**C-SKA 12 X 2.5**	2.2
L	315	315	15	10	34.5	35.5	**C-SKA 15 X 2.5**	3.0
	315	315	18	13	36.0	37.5	**C-SKA 18 X 2.5**	3.8
	160	160	22	17	38.5	40.0	**C-SKA 22 X 2.5**	5.3
	160	160	28	23	41.5	43.0	**C-SKA 28 X 2.5**	7.4
	160	160	28	22	41.5	43.0	**C-SKA 28 X 3**	8.4
	160	160	35	29	47.5	50.0	**C-SKA 35 X 3**	12.7
	160	160	35	28	47.5	50.0	**C-SKA 35 X 3.5**	14.3
	160	160	35	27	47.5	50.0	**C-SKA 35 X 4**	15.9
	160	160	42	36	47.5	50.5	**C-SKA 42 X 3**	15.4
	160	160	42	34	47.5	50.5	**C-SKA 42 X 4**	19.5
S	400	400	14	8	38.5	40.0	**C-SKA 14 X 3**	3.4
	315	315	16	11	39.0	41.0	**C-SKA 16 X 2.5**	3.6
	400	400	16	10	39.0	41.0	**C-SKA 16 X 3**	4.1
	315	315	20	14	45.0	47.5	**C-SKA 20 X 3**	6.5
	400	400	20	13	45.0	47.5	**C-SKA 20 X 3.5**	7.2
	400	400	20	12	45.0	47.5	**C-SKA 20 X 4**	7.9
	250	250	25	19	49.5	53.5	**C-SKA 25 X 3**	9.0
	315	315	25	18	49.5	53.5	**C-SKA 25 X 3.5**	10.1
	350	350	25	17	49.5	53.5	**C-SKA 25 X 4**	11.1
	400	400	25	15	49.5	53.5	**C-SKA 25 X 5**	13.0
	250	250	30	24	52.0	57.5	**C-SKA 30 X 3**	11.6
	315	315	30	22	52.0	57.5	**C-SKA 30 X 4**	14.5
	350	350	30	20	52.0	57.5	**C-SKA 30 X 5**	17.1
	400	400	30	18	52.0	57.5	**C-SKA 30 X 6**	19.4
	160	160	38	32	56.5	64.5	**C-SKA 38 X 3**	16.3
	250	250	38	30	56.5	64.5	**C-SKA 38 X 4**	20.5
	315	315	38	28	56.5	64.5	**C-SKA 38 X 5**	24.4
	315	315	38	26	56.5	64.5	**C-SKA 38 X 6**	28.0
	315	315	38	24	56.5	64.5	**C-SKA 38 X 7**	31.3

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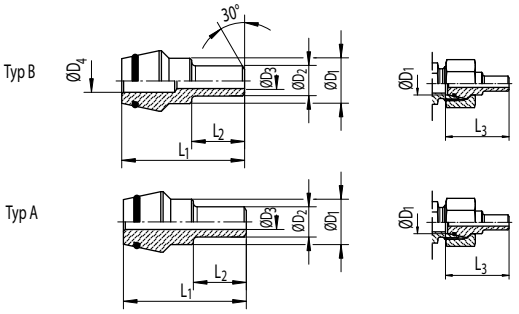


C-SKAR

Reducing Weld Nipple (L, S)

Weld Connection /
24° Weld Nipple (DIN EN ISO 8434-1)





Series	PN [bar] C	PN [bar] CF	ØD1 [mm]	ØD2 [mm]	ØD3 [mm]	ØD4 [mm]	L1 [mm]	L2 [mm]	L3 [mm]	Type	Ordering Code*	kg/ 100
L	400	400	8	6	3	4	31.0	12	32.0	B	**C-SKAR 08/06x1.5**	1.0
	400	400	10	6	3	5	32.5	12	33.5	B	**C-SKAR 10/06x1.5**	1.5
	500	500	10	6	2	5	32.5	12	33.5	B	**C-SKAR 10/06x2**	1.5
	400	400	10	8	5		32.5	12	33.5	A	**C-SKAR 10/08x1.5**	1.5
	500	500	10	8	4		32.5	12	335	A	**C-SKAR 10/08x2**	1.7
	500	500	12	6	2	6	32.5	14	33.5	B	**C-SKAR 12/06x2**	1.9
	400	400	12	8	5		32.5	14	33.5	A	**C-SKAR 12/08x1.5**	2.0
	500	500	12	8	4	6	32.5	14	33.5	B	**C-SKAR 12/08x2**	2.0
	315	315	12	10	7		32.5	14	33.5	A	**C-SKAR 12/10x1.5**	1.9
	160	160	18	15	12		36.0	16	37.5	A	**C-SKAR 18/15x1.5**	3.5
S	160	160	22	18	15		38.5	18	40.0	A	**C-SKAR 22/18x1.5**	5.1
	160	160	28	15	12	23	41.5	21	43.0	B	**C-SKAR 28/15x1.5**	7.1
	100	100	28	18	15	23	41.5	21	43.0	B	**C-SKAR 28/18x1.5**	7.1
	160	160	28	22	18	23	41.5	21	43.0	B	**C-SKAR 28/22x2**	7.0
	100	100	35	15	12	29	47.5	25	50.0	B	**C-SKAR 35/15x1.5**	11.7
	100	100	35	18	15	29	47.5	25	50.0	B	**C-SKAR 35/18x1.5**	11.6
	100	100	35	22	18	29	47.5	25	50.0	B	**C-SKAR 35/22x2**	12.2
	100	100	35	28	24	29	47.5	25	50.0	B	**C-SKAR 35/28x2**	11.2
	100	100	42	18	15	36	47.5	28	50.5	B	**C-SKAR 42/18x1.5**	15.6
	100	100	42	22	18	36	47.5	28	50.5	B	**C-SKAR 42/22x2**	15.6
	100	100	42	28	24	36	47.5	28	50.5	B	**C-SKAR 42/28x2**	15.4
	100	100	42	35	31		47.5	28	50.5	A	**C-SKAR 42/35x2**	13.4

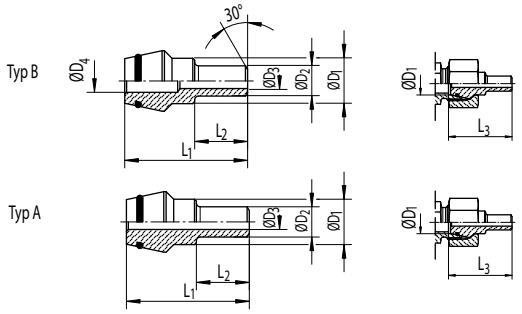
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C-SKAR

Reducing Weld Nipple (S)

Weld Connection /
24° Weld Nipple (DIN EN ISO 8434-1)



Series	PN [bar] C	PN [bar] CF	ØD1 [mm]	ØD2 [mm]	ØD3 [mm]	ØD4 [mm]	L1 [mm]	L2 [mm]	L3 [mm]	Type	Ordering Code*	kg/ 100
S	400	400	16	6	3	10	39.0	15	41.0	B	**C-SKAR 16/06x1.5**	3.2
	400	400	16	8	5	10	39.0	15	41.0	B	**C-SKAR 16/08x1.5**	3.3
	400	400	16	10	6	10	39.0	15	41.0	B	**C-SKAR 16/10x2**	3.5
	300	300	16	12	9		39.0	15	41.0	A	**C-SKAR 16/12x1.5**	3.6
	400	400	16	12	8		39.0	15	41.0	A	**C-SKAR 16/12x2**	4.0
	400	400	16	12	7		39.0	15	41.0	A	**C-SKAR 16/12x2.5**	4.3
	315	315	20	10	6	12	45.0	17	47.5	B	**C-SKAR 20/10x2**	6.4
	250	250	20	12	9		45.0	17	47.5	A	**C-SKAR 20/12x1.5**	7.0
	315	315	20	12	8	12	45.0	17	47.5	B	**C-SKAR 20/12x2**	6.5
	400	400	20	12	7	12	45.0	17	47.5	B	**C-SKAR 20/12x2.5**	6.7
	400	400	20	12	6	12	45.0	17	47.5	B	**C-SKAR 20/12x3**	6.9
	250	250	20	16	12		45.0	17	47.5	A	**C-SKAR 20/16x2**	6.4
	315	315	20	16	11		45.0	17	47.5	A	**C-SKAR 20/16x2.5**	7.1
	400	400	20	16	10		45.0	17	47.5	A	**C-SKAR 20/16x3**	7.7
	315	315	25	10	6	16	49.5	20	53.5	B	**C-SKAR 25/10x2**	9.6
	300	300	25	12	9	16	49.5	20	53.5	B	**C-SKAR 25/12x1.5**	9.4
	315	315	25	12	8	16	49.5	20	53.5	B	**C-SKAR 25/12x2**	9.7
	400	400	25	12	7	16	49.5	20	53.5	B	**C-SKAR 25/12x2.5**	9.9
	400	400	25	12	6	16	49.5	20	53.5	B	**C-SKAR 25/12x3**	10.1
	250	250	25	16	12	16	49.5	20	53.5	B	**C-SKAR 25/16x2**	9.7
	315	315	25	16	11	16	49.5	20	53.5	B	**C-SKAR 25/16x2.5**	10.1
	400	400	25	16	10	16	49.5	20	53.5	B	**C-SKAR 25/16x3**	10.4
	250	250	25	20	16		49.5	20	53.5	A	**C-SKAR 25/20x2**	9.5
	315	315	25	20	14		49.5	20	53.5	A	**C-SKAR 25/20x3**	11.3
	400	400	25	20	12	16	49.5	20	53.5	B	**C-SKAR 25/20x4**	11.4

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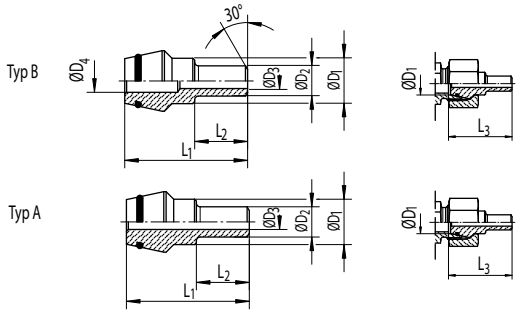
C-SKAR

Reducing Weld Nipple (S)

Weld Connection /
24° Weld Nipple (DIN EN ISO 8434-1)



Non-Return Valves Overview



Series	PN [bar] C	PN [bar] CF	ØD1 [mm]	ØD2 [mm]	ØD3 [mm]	ØD4 [mm]	L1 [mm]	L2 [mm]	L3 [mm]	Type	Ordering Code*	kg/ 100
S	250	250	30	10	7	22	52.0	22	57.5	B	**C-SKAR 30/10x1.5**	12.3
	250	250	30	12	9	22	52.0	22	57.5	B	**C-SKAR 30/12x1.5**	12.4
	315	315	30	12	8	22	52.0	22	57.5	B	**C-SKAR 30/12x2**	12.7
	400	400	30	12	6	11	52.0	22	57.5	B	**C-SKAR 30/12x3**	17.7
	250	250	30	16	12	22	52.0	22	57.5	B	**C-SKAR 30/16x2**	12.3
	315	315	30	16	11	22	52.0	22	57.5	B	**C-SKAR 30/16x2.5**	12.7
	250	250	30	20	16	22	52.0	22	57.5	B	**C-SKAR 30/20x2**	12.2
	250	250	30	20	15	22	52.0	22	57.5	B	**C-SKAR 30/20x2.5**	12.8
	315	315	30	20	14	22	52.0	22	57.5	B	**C-SKAR 30/20x3**	13.3
	400	400	30	20	12	22	52.0	22	57.5	B	**C-SKAR 30/20x4**	14.2
	250	250	30	25	19		52.0	22	57.5	A	**C-SKAR 30/25x3**	14.8
	315	315	30	25	17	22	52.0	22	57.5	B	**C-SKAR 30/25x4**	14.6
	250	250	38	12	9	28	56.5	26	64.5	B	**C-SKAR 38/12x1.5**	19.5
	250	250	38	12	8	28	56.5	26	64.5	B	**C-SKAR 38/12x2**	19.8
	250	250	38	16	12	28	56.5	26	64.5	B	**C-SKAR 38/16x2**	20.0
	315	315	38	16	10	28	56.5	26	64.5	B	**C-SKAR 38/16x3**	20.9
	250	250	38	20	16	28	56.5	26	64.5	B	**C-SKAR 38/20x2**	19.9
	315	315	38	20	14	28	56.5	26	64.5	B	**C-SKAR 38/20x3**	21.2
	315	315	38	20	12	28	56.5	26	64.5	B	**C-SKAR 38/20x4**	22.3
	250	250	38	25	20	28	56.5	26	64.5	B	**C-SKAR 38/25x2.5**	19.9
	250	250	38	25	19	28	56.5	26	64.5	B	**C-SKAR 38/25x3**	20.7
	315	315	38	25	17	28	56.5	26	64.5	B	**C-SKAR 38/25x4**	22.2
	250	250	38	30	24	28	56.5	26	64.5	B	**C-SKAR 38/30x3**	20.5
	315	315	38	30	22	28	56.5	26	64.5	B	**C-SKAR 38/30x4**	22.5
	315	315	38	30	20	28	56.5	26	64.5	B	**C-SKAR 38/30x5**	24.2

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