General description

The gear pumps are designed for transforming the mechanical energy as energy of the working liquid (pressure and flow rate). They are simplified in construction and they have a relatively low cost. All these benefits ensure their wide application in the hydraulic systems.

Drive arangements

The pump drive may be direct or indirect (by gear, chains, or belt transmissions). Both drives should not impose axial or radial forces on the pump shaft. Oldham coupling serrated drive adapters are used with direct drive. For indirect drive refer to the manufacturer.

The gear pumps are designed to work at the conditions mentioned below:

- Working liquid: hydraulic oils with viscosity 16 ... 200 mm^2/s;
- Degree of filtration: 15 ... 25 μm;
- Ambient temperature range: - 22 ... 55 °C;
- Fluid temperature range: - 25 ... 80 °C;
- Inlet pressure, absolute: 0.8 ... 2.2 bar;
- Fluid velocity (suctiun line) 0,5 ... 1 m/s
- Outlet pressure up to 250 bar.

The gear pumps made by "Caproni" are produced in 5 diferent groups: 00, 10, 20 and 20H, 30 and 40. The displacements of the pumps are in the range from 0.25 to 60 cm^3.

Group 00 q = 0.25 ... 2 cm^3;
Group 10 q = 1 ... 9.8 cm^3;
Group 20 q = 4.5 ... 25 cm^3;
Group 20H q = 15 ... 36 cm^3;
Group 30 q = 20 ... 60 cm^3;
Group 40 q = 46 ... 60 cm^3.

There are different variants of flanges, shafts and ports for each pump group (standard; Germany; USA ...).

We offer the next variants too:

- tandem pumps;
- pumps with build-in valves;
- reversible pumps;
- reversible gear motors.

Used symbols:

n - speed of rotation [min^{-1}];
p - pressure [bar];
q - displacement [cm^3];
η - total efficiency $\eta = \eta_q . \eta_{hm}$ [-];
η_{hm} - hydromechanical efficiency [-];
η_q - volumetric efficiency [-].

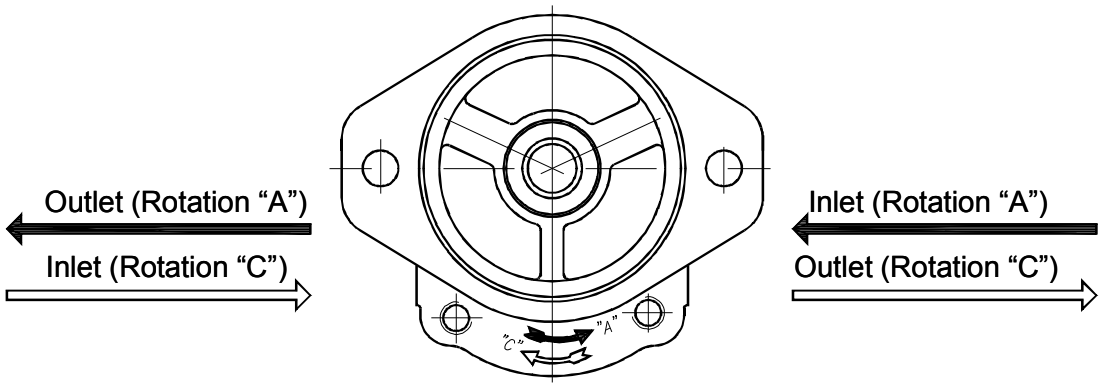
Commonly used formulas:

Flow: $Q = \frac{q.n.\eta}{1000}$ [l/min]

Torque: $M \cong \frac{q.p}{20.\pi}$ [N.m]

Drive power: $P = \frac{Q.p}{600}$ [kW]

A relationship between the direction of rotation and the place of the inlet and outlet ports of the pumps



How to order:

Group	Rotation	Displacement code	Drive shaft	Pump code	Ports
00 **10** **20** **30** **40**	**A** ↺ **C** ↻ **R** Ω		**X** - Through the front cover **Y** - Through the both covers	***(*)	- A flange with metric threads **P4**- A flange with UNC threads **M** - Metric **G** - GAS **U** - SAE J475

Group 00	
Code	cm^3
0,25	0,25
0,3	0,3
0,5	0,5
0,75	0,75
1	1
1,25	1,25
1,5	1,5
1,75	1,75
2	2

Group 10	
Code	cm^3
1	1
1,25	1,25
1,6	1,6
2	2
2,5	2,5
2,65*	2,65
3,15	3,15
3,65	3,65
4,2	4,2
4,7*	4,7
5	5
5,7	5,7
6,1	6,1
7,4	7,4
8*	8
8,5	8,5
9,8	9,8

Group 20	
Code	cm^3
4,5	4,5
6,3	6,3
7*	7
8,2	8,2
10	10
11	11,3
12	12
14	14
15	15
16	16
17*	17,3
19	19
22	22
25	25
28	28
32	32
36	36

Group 20H	
Code	cm^3
15	15
16	16
19	19
22	22
25	25
28	28
32	32
36	36

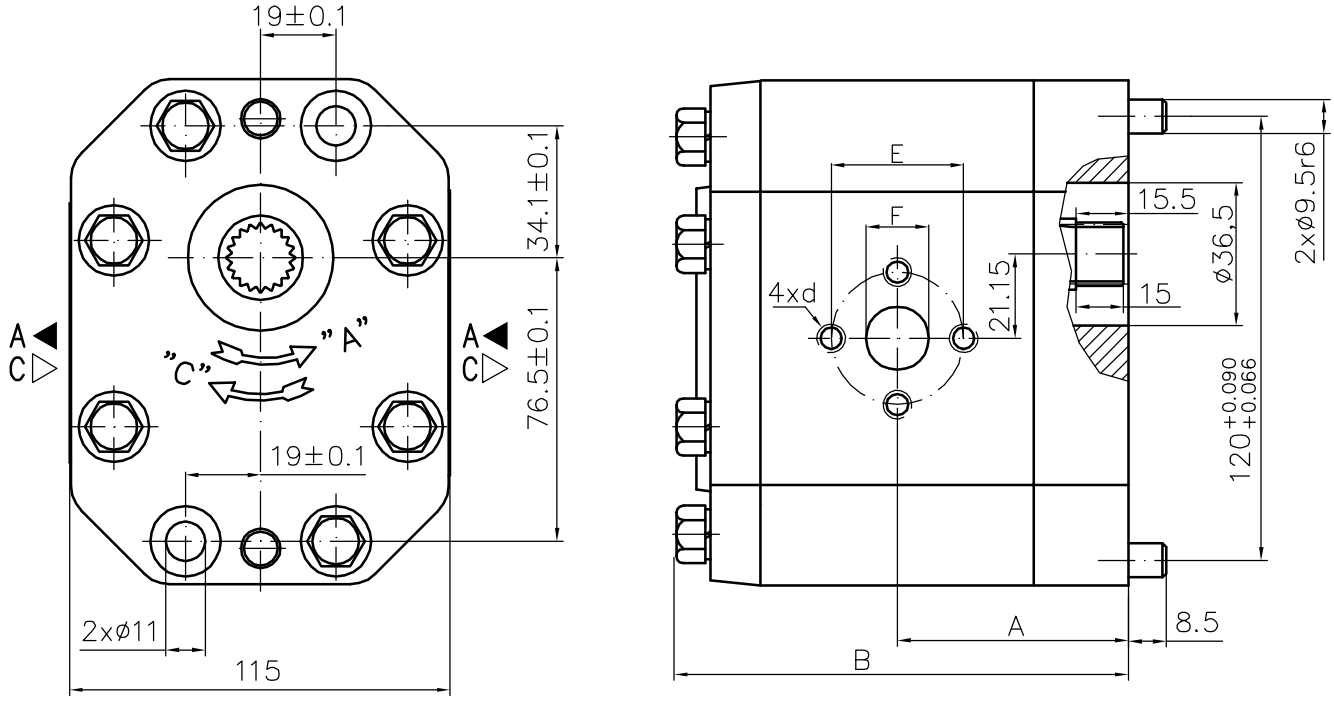
Group 30	
Code	cm^3
20	20
22,5	22,5
25	25
28	28
32	32
36	36
42	42
46	46
50	50
55	55
60	60

Group 40	
Code	cm^3
36	36
42	42
46	46
50	50
55	55
60	60

Example: 30A32X146 - Hydraulic gear pump, 30 group, direction of rotation - counter clockwise, displacement 32 cm^3, modification 146.

* - These pumps - only under a special order

Designed as a second section of multiple gear pumps group 33.



Type	Displacement	Flow		Pressure	max Speed	Dimension							
		at 1500 rpm	at max rpm	P_{nom}	n	A	B	Inlet			Outlet		
	cm^3/rev	l/min	l/min	bar	rpm	mm	mm	E	d	F	E	d	F
30A(C)20X242H	20	28,2	56,4	250	3000	58,3	118,9	40	M8	19	40	M8	19
30A(C)22,2X242H	22,5	31,7	63,5	250	3000	59,7	121,9						
30A(C)25X242H	25	35,3	70,5	250	3000	60,5	123,3						
30A(C)28X242H	28	39,5	79,0	250	3000	62,4	126,9						
30A(C)32X242	32	45,1	75,2	250	2500	64,2	130,5	51	M10	27			
30A(C)32X242H	32	45,1	90,2	250	3000	68,7	139,5						
30A(C)36X242	36	50,8	84,6	250	2500	65,7	133,6						
30A(C)36X242H	36	51,3	95,8	250	2800	70,2	142,7						
30A(C)42X242	42	59,9	91,8	230	2300	68,5	139,2						
30A(C)42X242H	42	59,9	99,8	230	2500	73,0	148,3						
30A(C)46X242H	46	65,6	100,5	230	2300	74,9	152,0						
30A(C)50X242H	50	71,3	99,8	200	2100	76,7	155,6						
30A(C)55X242H	55	78,4	91,4	200	1750	78,9	160,1						
30A(C)60X242H	60	85,5	99,8	180	1750	80,9	164,6						