General description

The gear pumps are designed for transforming the mechanical energy as energy of the working liquid (pressure and flow rate). They are simplified in construction and they have a relatively low cost. All these benefits ensure their wide application in the hydraulic systems.

Drive arangements

The pump drive may be direct or indirect (by gear, chains, or belt transmissions). Both drives should not impose axial or radial forces on the pump shaft. Oldham coupling serrated drive adapters are used with direct drive. For indirect drive refer to the manufacturer.

The gear pumps are designed to work at the conditions mentioned below:

- Working liquid: hydraulic oils with viscosity 16 ... 200 mm^2/s;
- Degree of filtration: 15 ... 25 μm;
- Ambient temperature range: - 22 ... 55 °C;
- Fluid temperature range: - 25 ... 80 °C;
- Inlet pressure, absolute: 0.8 ... 2.2 bar;
- Fluid velocity (suctiun line) 0,5 ... 1 m/s
- Outlet pressure up to 250 bar.

The gear pumps made by "Caproni" are produced in 5 diferent groups: 00, 10, 20 and 20H, 30 and 40. The displacements of the pumps are in the range from 0.25 to 60 cm^3.

Group 00 q = 0.25 ... 2 cm^3;
Group 10 q = 1 ... 9.8 cm^3;
Group 20 q = 4.5 ... 25 cm^3;
Group 20H q = 15 ... 36 cm^3;
Group 30 q = 20 ... 60 cm^3;
Group 40 q = 46 ... 60 cm^3.

There are different variants of flanges, shafts and ports for each pump group (standard; Germany; USA ...).

We offer the next variants too:

- tandem pumps;
- pumps with build-in valves;
- reversible pumps;
- reversible gear motors.

Used symbols:

n - speed of rotation [min^{-1}];
p - pressure [bar];
q - displacement [cm^3];
η - total efficiency $\eta = \eta_q . \eta_{hm}$ [-];
η_{hm} - hydromechanical efficiency [-];
η_q - volumetric efficiency [-].

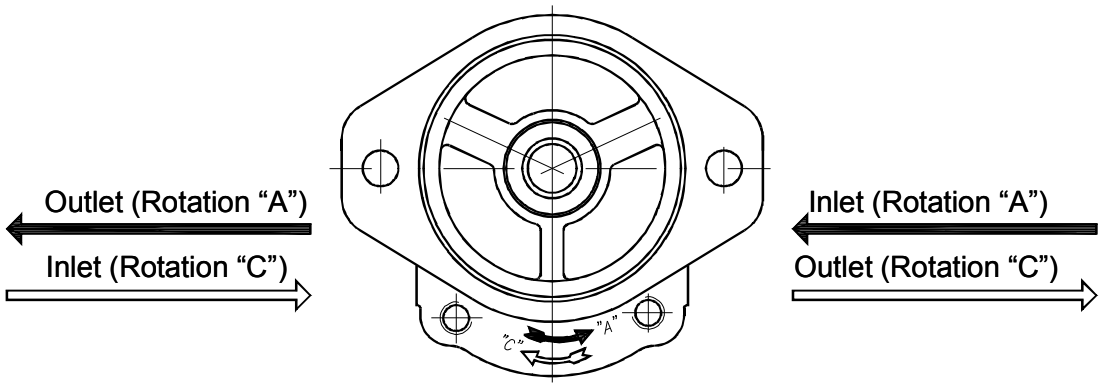
Commonly used formulas:

Flow: $Q = \frac{q.n.\eta}{1000}$ [l/min]

Torque: $M \cong \frac{q.p}{20.\pi}$ [N.m]

Drive power: $P = \frac{Q.p}{600}$ [kW]

A relationship between the direction of rotation and the place of the inlet and outlet ports of the pumps



How to order:

Group	Rotation	Displacement code	Drive shaft	Pump code	Ports
00 **10** **20** **30** **40**	**A** ↺ **C** ↻ **R** Ω		**X** - Through the front cover **Y** - Through the both covers	***(*)	- A flange with metric threads **P4**- A flange with UNC threads **M** - Metric **G** - GAS **U** - SAE J475

Group 00	
Code	cm^3
0,25	0,25
0,3	0,3
0,5	0,5
0,75	0,75
1	1
1,25	1,25
1,5	1,5
1,75	1,75
2	2

Group 10	
Code	cm^3
1	1
1,25	1,25
1,6	1,6
2	2
2,5	2,5
2,65*	2,65
3,15	3,15
3,65	3,65
4,2	4,2
4,7*	4,7
5	5
5,7	5,7
6,1	6,1
7,4	7,4
8*	8
8,5	8,5
9,8	9,8

Group 20	
Code	cm^3
4,5	4,5
6,3	6,3
7*	7
8,2	8,2
10	10
11	11,3
12	12
14	14
15	15
16	16
17*	17,3
19	19
22	22
25	25
28	28
32	32
36	36

Group 20H	
Code	cm^3
15	15
16	16
19	19
22	22
25	25
28	28
32	32
36	36

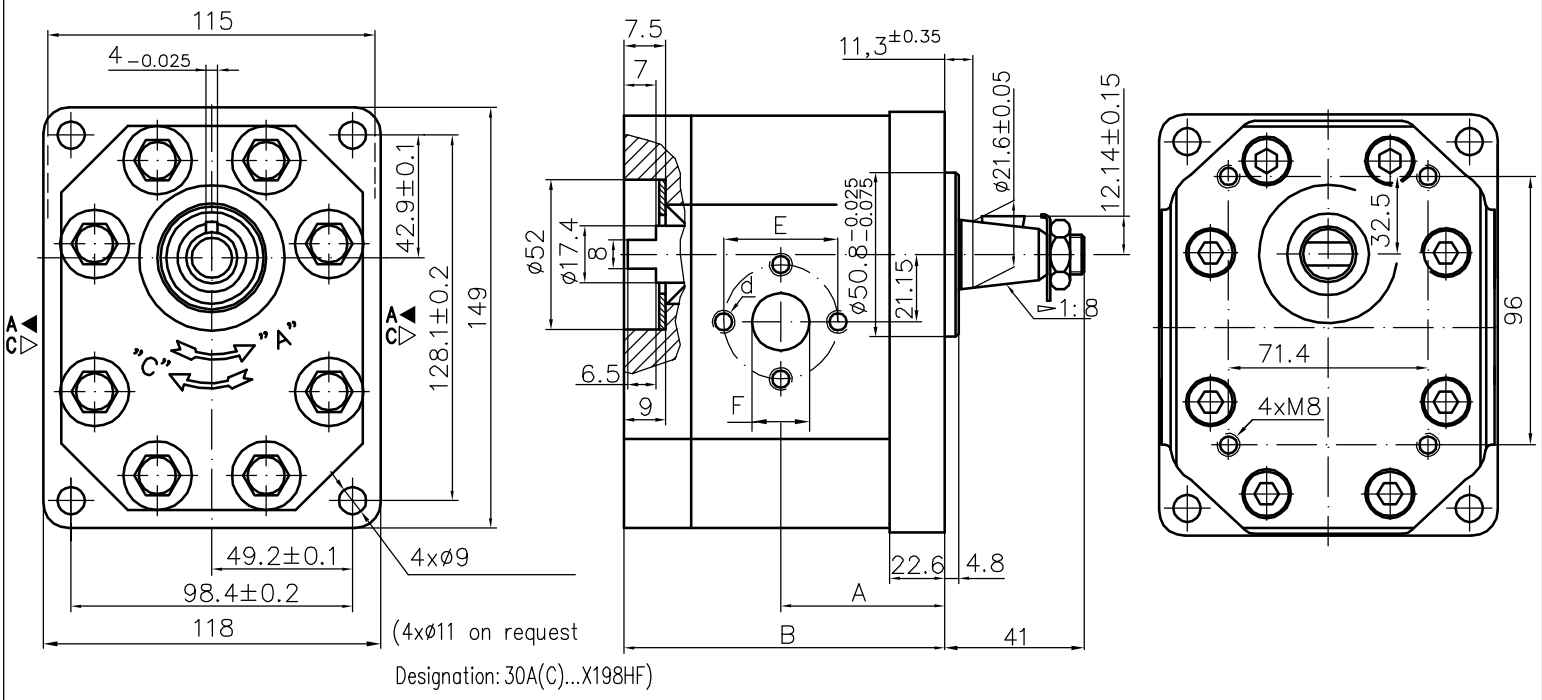
Group 30	
Code	cm^3
20	20
22,5	22,5
25	25
28	28
32	32
36	36
42	42
46	46
50	50
55	55
60	60

Group 40	
Code	cm^3
36	36
42	42
46	46
50	50
55	55
60	60

Example: 30A32X146 - Hydraulic gear pump, 30 group, direction of rotation - counter clockwise, displacement 32 cm^3, modification 146.

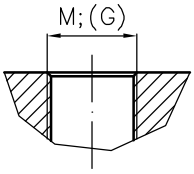
* - These pumps - only under a special order

Designed to connect with gear pumps group 20.



Designation: 30A(C)...X198HF)

Variants: "M"; "G" threads



Designation: 30A(C)...X198HM(G)

For ports measures see table at 30A(C)...X163H

Type	Displacement	Flow		Pressure	max Speed	Dimension							
		at 1500 rpm	at max rpm	P_{nom}	n	A	B	Inlet			Outlet		
	cm^3/rev	l/min	l/min	bar	rpm	mm	mm	E	d	F	E	d	F
30A(C)20X198H	20	28,2	56,4	250	3000	56,1	117,2	40	M8	19	40	M8	19
30A(C)22,2X198H	22,5	31,7	63,5	250	3000	57,6	120,2						
30A(C)25X198H	25	35,3	70,5	250	3000	58,3	121,6						
30A(C)28X198H	28	39,5	79,0	250	3000	60,2	125,2						
30A(C)32X198	32	45,1	75,2	250	2500	62,0	128,8	51	M10	27			
30A(C)32X198H	32	45,1	90,2	250	3000	66,5	137,8						
30A(C)36X198	36	50,8	84,6	250	2500	63,5	131,9						
30A(C)36X198H	36	51,3	95,8	250	2800	68,0	141,0						
30A(C)42X198	42	59,9	91,8	230	2300	66,3	137,5						
30A(C)42X198H	42	59,9	99,8	230	2500	70,8	146,5						
30A(C)46X198H	46	65,6	100,5	230	2300	72,7	150,3						
30A(C)50X198H	50	71,3	99,8	200	2100	74,5	153,9						
30A(C)55X198H	55	78,4	91,4	200	1750	76,7	158,4						
30A(C)60X198H	60	85,5	99,8	180	1750	78,7	162,9						