D-Hydro

YOUR HOSE ASSEMBLY
MACHINE SUPPLIER

SM 625



Technical specifications

Max hose size	1" 4SP, 1¼" 2SN
Crimping force (kN):	1100
Max crimping diameter:	61 mm
Max opening:	die diameter + 10 mm
Control	Manometer
Master dies opening / Length(mm):	85/66
Crimping range (mm):	6 mm – 61 mm
Weight (kg)	29
Dimensions (LxWxH mm)	285 x 210 x 340

Die set options

	Range (mm)	Length
25-06	6-16	40
25-08	8-18	40
25-11	11-21	40
25-14	14-24	40
25-17	17-27	40
25-20	20-30	45
25-23	23-33	50
25-26	26-36	50
25-31	31-41	55
25-34	34-44	60
25-39	39-49	60
25-43	43-53	65
25-45	45-55	65
25-51*	51-61	65

* Max. ferrule diameter before crimping 61 mm

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