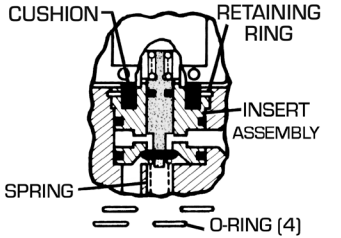
SOLENOID PILOT SERVICE KIT

16 SERIES, 35 SERIES, 21 SERIES LOW TEMPERATURE, 27 SERIES SINGLE SOLENOID VALVES

Please read and make sure you understand all required instructions before proceeding with the pilot service.



1. Exhaust all air pressure to pilot before removing insert assembly.
2. Lightly lubricate bore and O-rings on insert assembly.
3. Assemble included spring over guide on poppet (spring will stay captive).
4. Install insert assembly into bore until it bottoms.
5. Assemble retaining ring into retaining groove.

NOTE: MAKE SURE RING IS PROPERLY SEATED IN RETAINING GROOVE.

6. Place cushion into recess on top of insert assembly.

Note: This kit may contain parts not required to service your valve.

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Content subject to change.