High Performance Double Vane Pump 4525 HV/HVQ Series

Specifications :

4525 HV Series

Model	Cartridge Position	Delivery at 1200 r/min & 7 bar (100 psi) USgpm	Displacement cm³/r (in³/r)	Maximum Speed rpm	Maximum Pressure bar (psi)	Typical Delivery at max speed & pressure L/min (USgpm)	Typical Input Power at max speed & pressure kW (hp)	Weight kg (lb)
4525HV	Shaft End	35	110.4 (6.73)	1800	172 (2500)	179.0 (47.2)	60.0 (80.4)	44.0 (96.8)
		38	119.8 (7.32)			194.0 (51.3)	65.1 (87.3)	
		42	138.0 (8.41)			208.2 (55.0)	75.3 (101.0)	
		47	151.4 (9.26)			244.1 (64.5)	82.5 (110.6)	
		50	162.0 (9.85)			253.6 (67.0)	87.3 (117.0)	
		52	164.0 (10.0)			266.0 (70.0)	89.1 (119.5)	
		57	183.6 (11.23)			295.0 (77.8)	94.0 (126.0)	
		60	193.0 (11.75)			310.4 (82.0)	103.7 (139.0)	
		62	196.0 (11.94)			317.0 (83.7)	106.5 (142.8)	
		64	202.0 (12.33)			327.0 (86.4)	109.7 (147.1)	
		66	208.0 (12.7)			337.0 (89.0)	113.0 (151.5)	
	Cover End	12	39.0 (2.47)			62.1 (16.4)	22.9 (30.8)	
		14	45.0 (2.78)			69.6 (18.4)	25.7 (34.5)	
		17	55.0 (3.39)			86.3 (22.8)	29.8 (40.0)	
		19	60.8 (3.72)			91.6 (25.4)	32.5 (43.5)	
		21	67.0 (4.13)			106.0 (28.0)	34.0 (45.6)	

High Performance Double Vane Pump 4525 HV/HVQ Series

4525 HVQ Series

Model	Cartridge Position	Delivery at 1200 r/min & 7 bar (100 psi) USgpm	Displacement cm³/r (in³/r)	Maximum Speed rpm	Maximum Pressure bar (psi)	Typical Delivery at max speed & pressure L/min (USgpm)	Typical Input Power at max speed & pressure kW (hp)	Weight kg (lb)
4525HVQ	Shaft End	35	110.4 (6.73)	2200	172 (2500)	219.0 (57.7)	73.3 (98.3)	44.0 (96.8)
		38	119.8 (7.32)			237.0 (62.7)	79.5 (106.7)	
		42	138.0 (8.41)			251.7 (66.5)	91.4 (122.5)	
		47	151.4 (9.26)			280.8 (74.2)	95.0 (127.3)	
		50	162.0 (9.85)			299.0 (79.0)	105.2 (141.0)	
		52	164.0 (10.0)			325.0 (85.7)	106.6 (143.0)	
		57	183.6 (11.23)			342.5 (90.5)	109.3 (146.6)	
		60	193.0 (11.75)			363.4 (96.0)	126.8 (170.0)	
		62	196.0 (11.94)			387.0 (102.3)	128.8 (172.7)	
		64	202.0 (12.33)			400.0 (105.7)	132.7 (178.0)	
		66	208.0 (12.7)			412.0 (109.0)	136.6 (183.2)	
	Cover End	12	40.0 (2.45)		206 (3000)	73.9 (19.52)	30.5 (40.8)	
		14	45.0 (2.77)			86.9 (22.95)	34.4 (46.17)	
		17	55.0 (3.37)			100.3 (26.5)	45.5 (61.0)	
		19	60.8 (3.72)			120.6 (31.8)	48.8 (69.5)	
		21	67.0 (4.12)			124.9 (33.0)	54.5 (73.0)	

High Performance Double Vane Pump 4525 HV/HVQ Series

Ordering Code : Double Pump

4525	HVQ	-	50	A	17	-	1	C	B	20	L
1	2		3	4	5		6	7	8	9	10

1. Model :
   - 4525 - Standard Bearing SAE C 2 bolts mounting flange J744

2. Series
   - HV - Industrial
   - HVQ - Mobile

3. Displacement P1
   Volumetric displacement cm³/rev (in³/rev)
   - 35 - 110.4 (6.73)
   - 38 - 119.8 (7.32)
   - 42 - 138.0 (8.41)
   - 47 - 151.4 (9.26)
   - 50 - 162.0 (9.85)
   - 52 - 164.0 (10.0)
   - 57 - 183.6 (11.23)
   - 60 - 193.0 (11.75)
   - 62 - 196.0 (11.94)
   - 64 - 202.0 (12.33)
   - 66 - 208.0 (12.7)

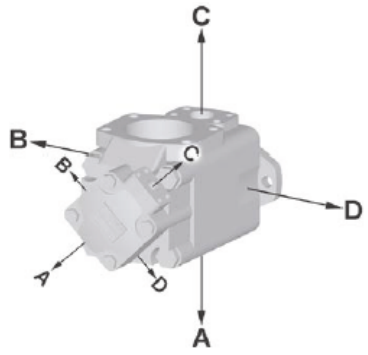
4. Port Connection (4 bolts SAE flange J518C)
   - A - UNC Port Connection
   - AM - Metric Port Connection

5. Displacement P2
   Volumetric displacement cm³/rev (in³/rev)
   - 12 - 39.0 (2.47)
   - 14 - 45.0 (2.78)
   - 17 - 55.3 (3.39)
   - 19 - 60.8 (3.72)
   - 21 - 67.0 (4.13)

6. Type of shaft
   - 1 - Straight Keyed Shaft
   - 11 - Splined Shaft
   - 86 - Heavy Duty Straight Keyed Shaft

7. Shaft End Outlet Port Position (Viewed from cover end)
   - A - Opposite inlet
   - B - 90° CCW from inlet
   - C - Inline with inlet
   - D - 90° CW from inlet

8. Cover End Outlet Port Position (Viewed from cover end)
   - A - 135° CCW from inlet
   - B - 45° CCW from inlet
   - C - 45° CW from inlet
   - D - 135° CW from inlet



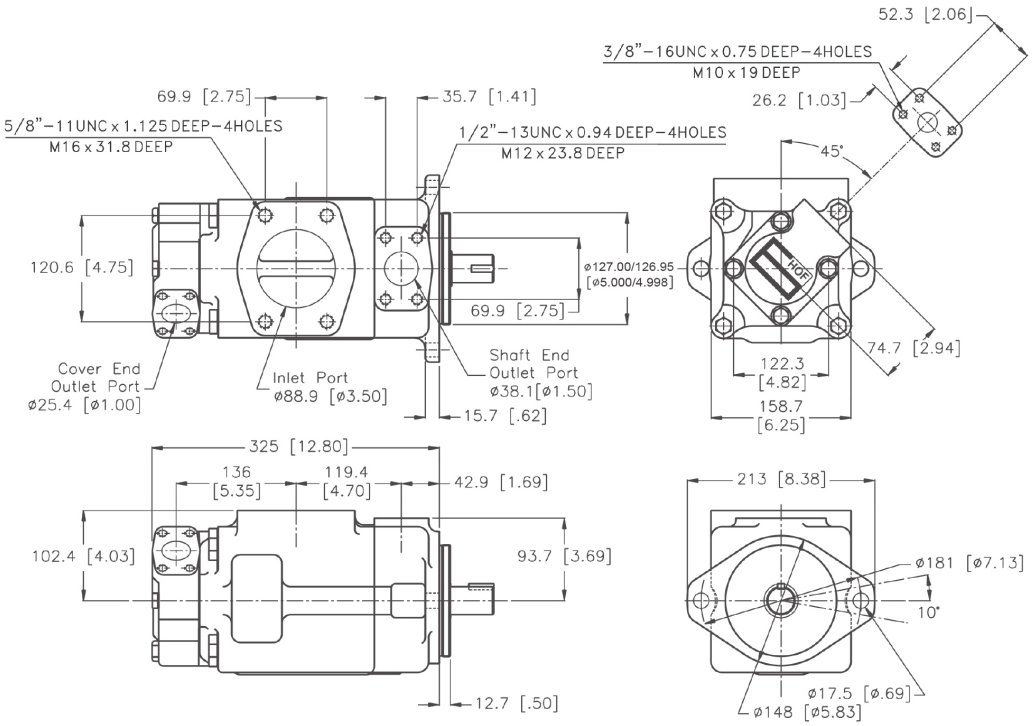
9. Design
   Subject to change. Installation dimension remain the same for designs - 20 through -29

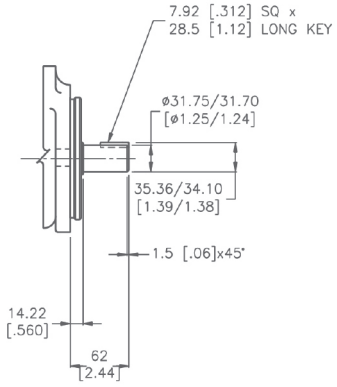
10. Shaft Rotation (viewed from shaft end)
    - R - Turn right
    - L - Turn left

High Performance Double Vane Pump 4525 HV/HVQ Series

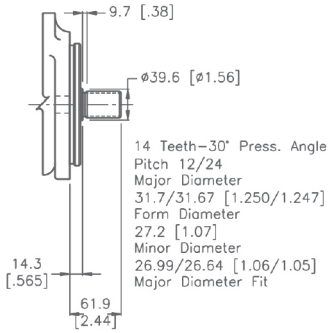
Installation Dimension mm (inch)

Double Pump 4525HV/HVQ

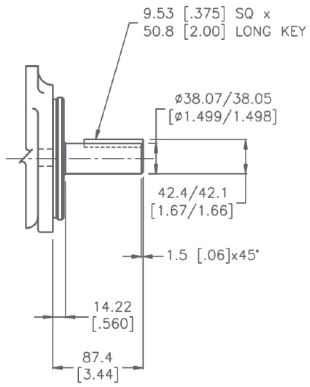




Shaft 1
Keyed Shaft



Shaft 11
Splined Shaft



Shaft 86
Heavy Duty Keyed Shaft

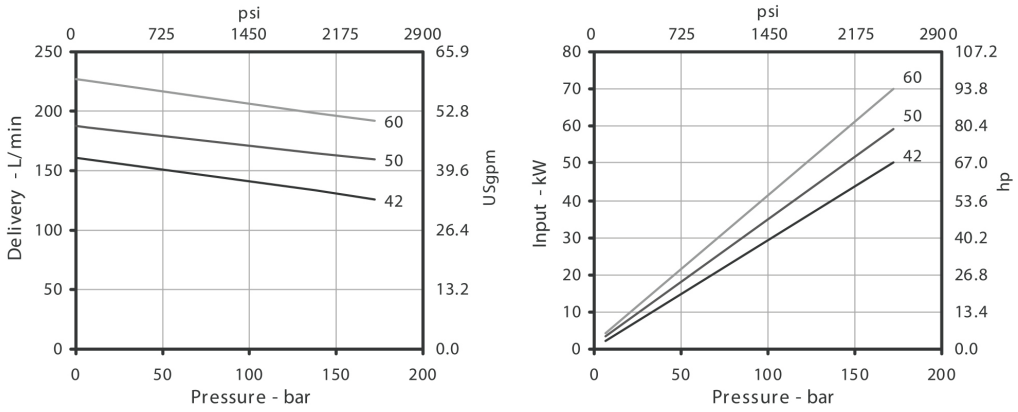
High Performance Double Vane Pump 4525 HV/HVQ Series

Performance Characteristics

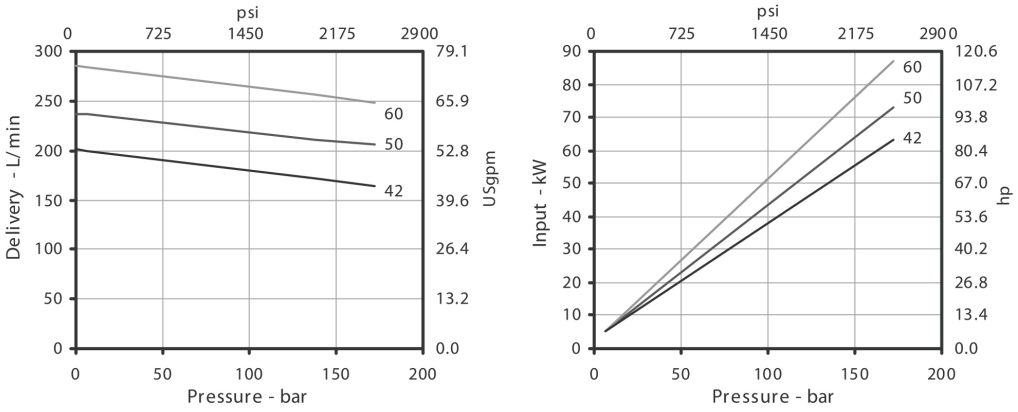
45HV, Shaft End of 45HV

Based on SAE 10W Fluid at 50°C (120°F) and pump inlet at 0 PSIG (14.7 PSIA)

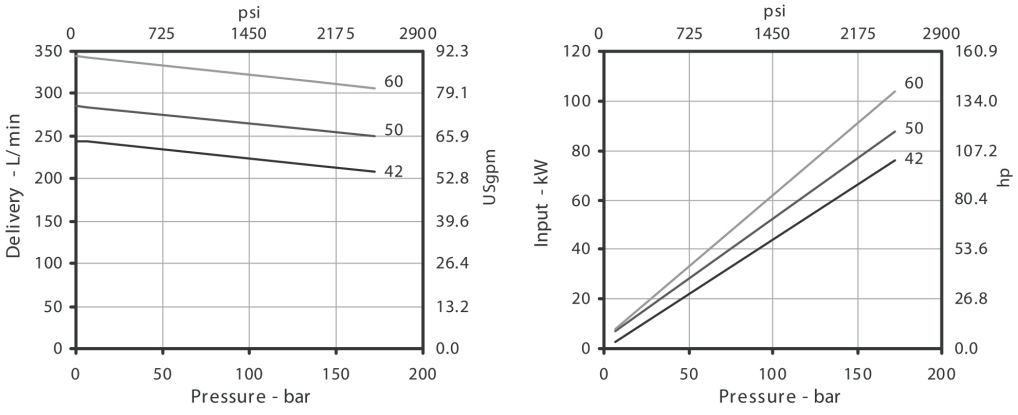
At 1200 rpm



At 1500 rpm



At 1800 rpm

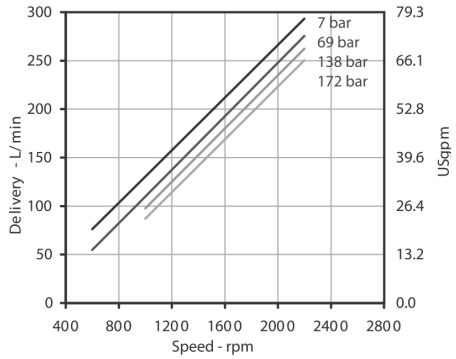


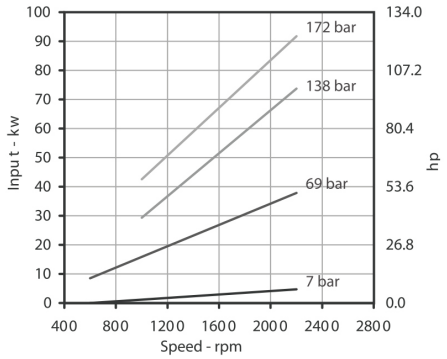
High Performance Double Vane Pump 4525 HV/HVQ Series

45HVQ, Shaft End of 45HVQ

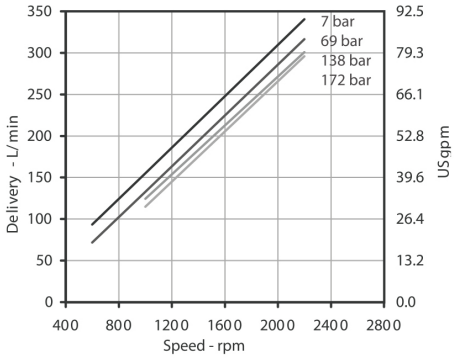
Based on SAE 10W Fluid at 50°C (120°F) and pump inlet at 0 PSIG (14.7 PSIA)

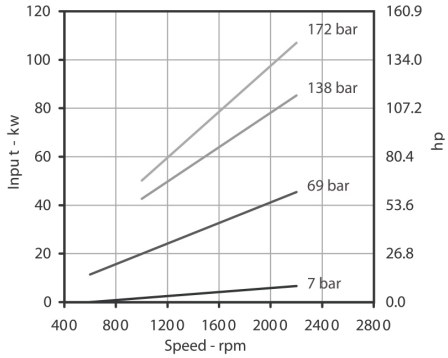
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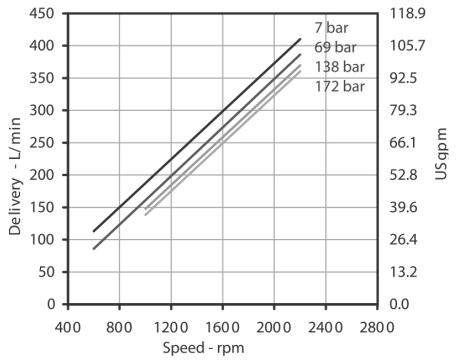


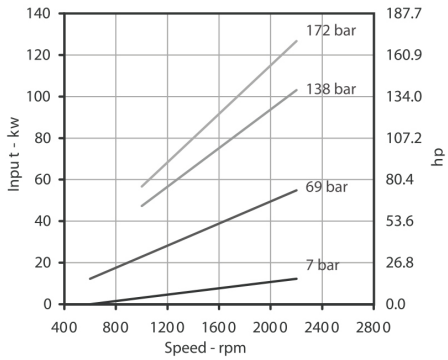
Size 50





Size 60





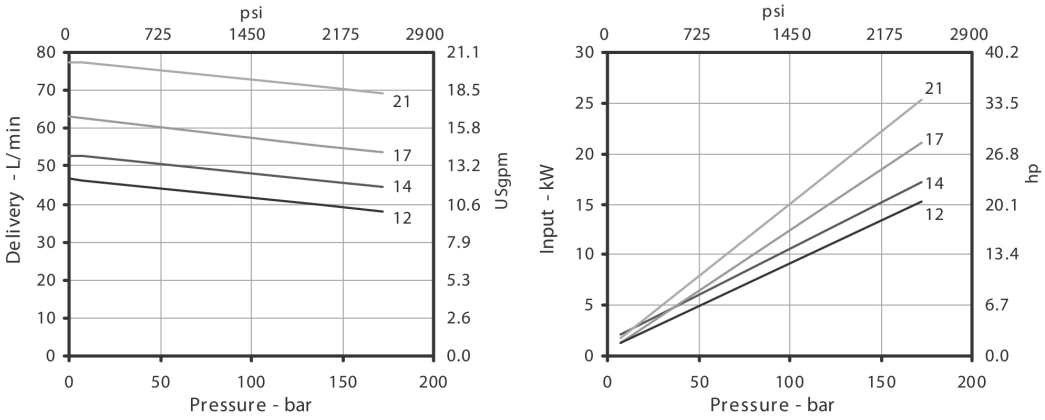
For the Cover End Cartridge, the speed could not exceed the maximum speed of the shaft End Cartridge

High Performance Double Vane Pump 4525 HV/HVQ Series

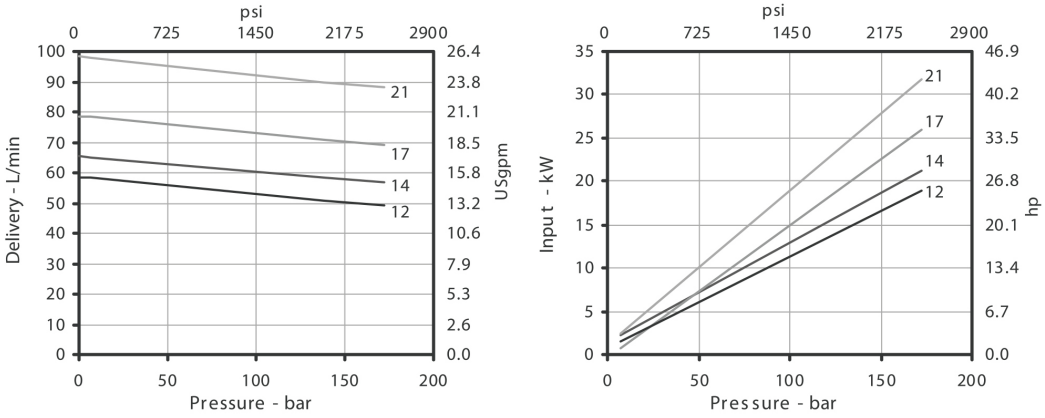
25HV, Cover End of 25HV

Based on SAE 10W Fluid at 50°C (120°F) and pump inlet at 0 PSIG (14.7 PSIA)

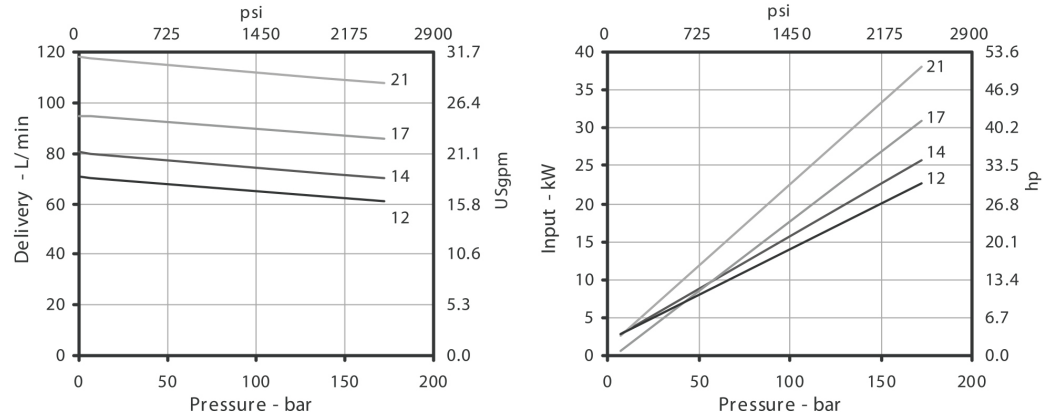
At 1200 rpm



At 1500 rpm



At 1800 rpm

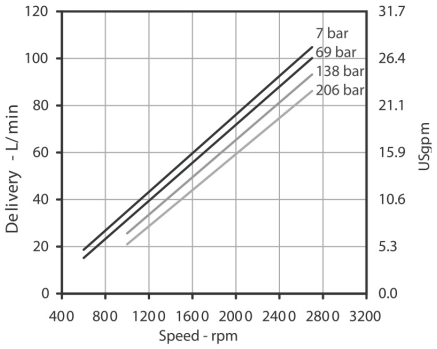


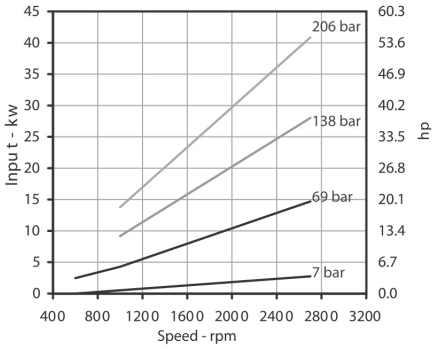
High Performance Double Vane Pump 4525 HV/HVQ Series

25HVQ, Cover End of 25HVQ

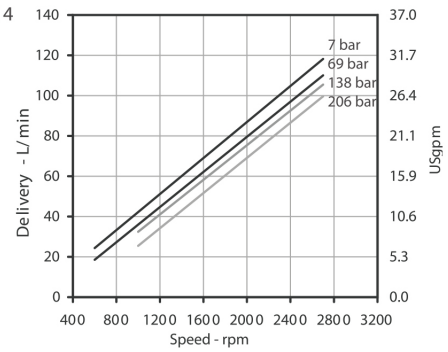
Based on SAE 10W Fluid at 50°C (120°F) and pump inlet at 0 PSIG (14.7 PSIA)

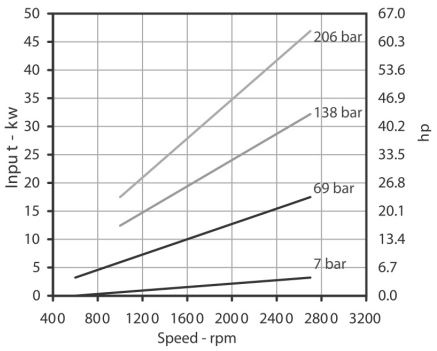
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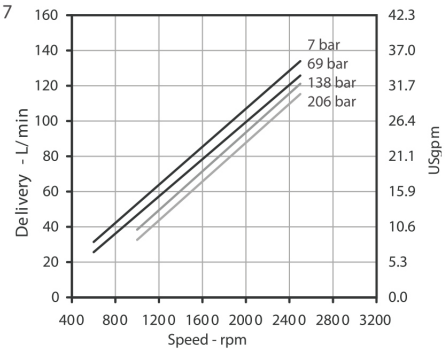


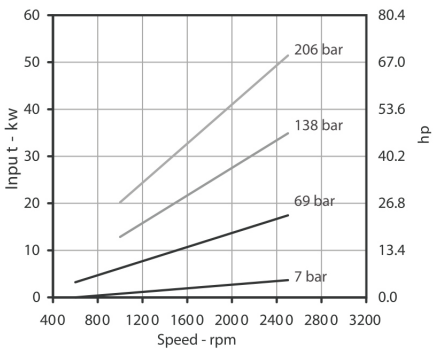
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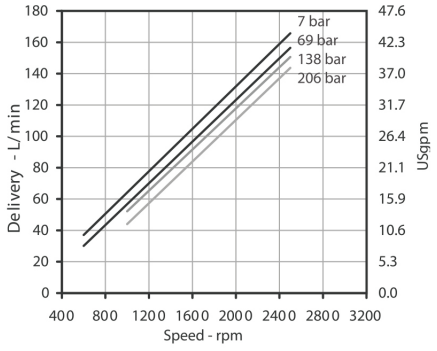


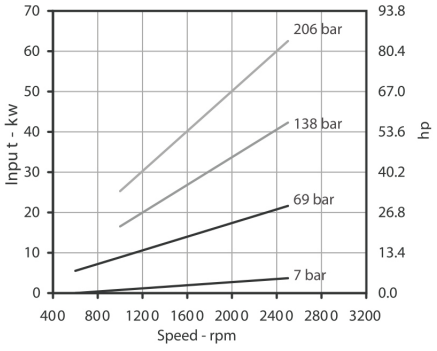
Size 17





Size 21





For the Cover End Cartridge, the speed could not exceed the maximum speed of the shaft End Cartridge