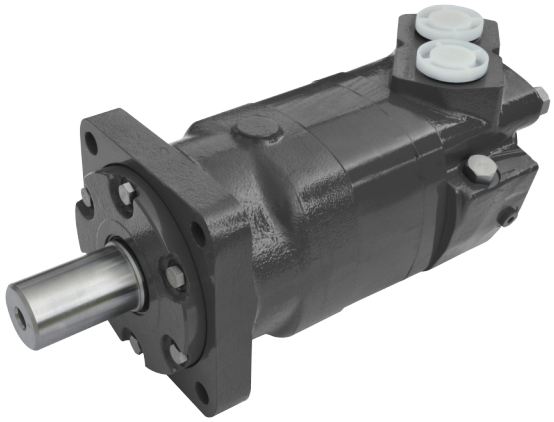
Description:

With torque up to 1685 Nm [15,000 in-lbs] and 150 lpm [40 gpm] continuous, this motor is packed with power operates very smoothly.



Features:

- 9 displacements available
- Presents a multitude of options that make this motor very “smart” and flexible to apply

Benefits:

- Very tough motor for demanding applications
- Can be used in a multitude of industries
- Very easy/flexible to integrate in a system

Applications:

- Mobile equipment
- Snow removal, mowing
- Sprayer, trencher
- Wood products

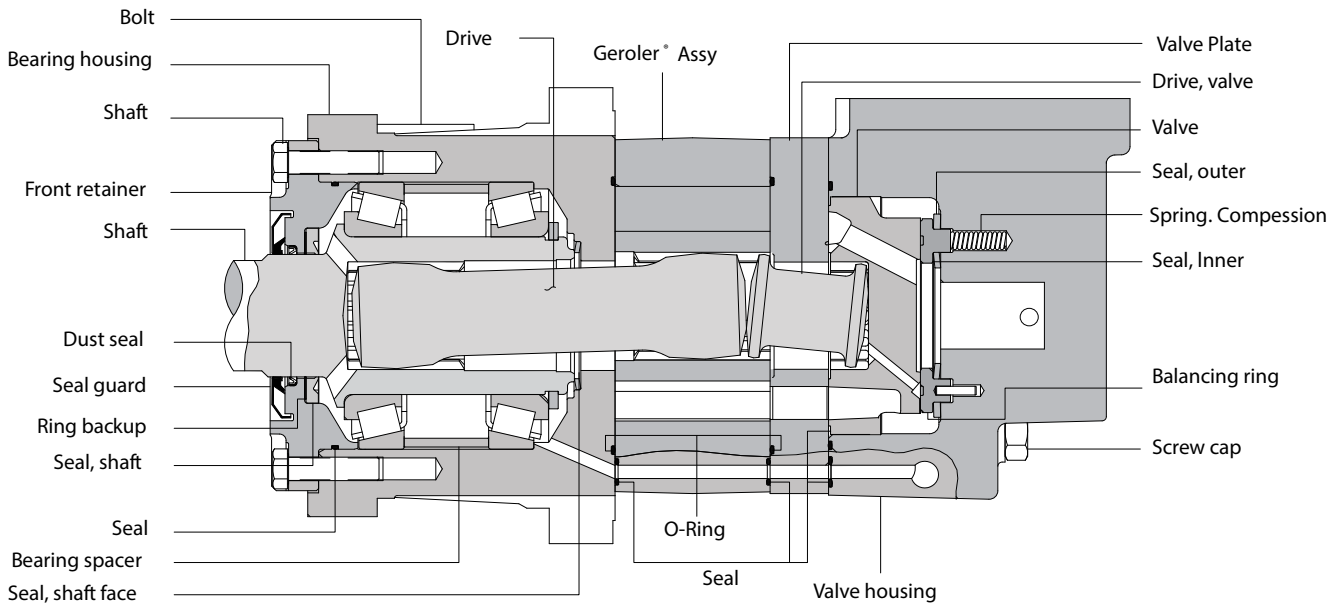
Specifications

Geroler element	9 Displacements
Flow l/min [GPM]	150 [40] Continuous**
	225 [60] Intermittent*
Speed RPM	775 Cont.**
	866 Inter.*
Pressure bar [PSI]	200 [3000] Cont.**
	300 [4500] Inter.*
Torque Nm [lb-in]	1685 [14920] Cont.**
	1875 [16580] Inter.*

** Continuous— (Cont.) Continuous rating, motor may be run continuously at these ratings.
* Intermittent— (Inter.) Intermittent operation, 10% of every minute.

6000 Series

Specifications



C-5

6000 series motors

Displ. cm³/r [in³/rev]		195 [11.9]	245 [15.0]	310 [19.0]	390 [23.9]	490 [30.0]	625 [38.0]	735 [45.0]	805 [49.0]	985 [60.0]
Max speed (RPM) @ Flow	Continuous	775	615	485	387	307	241	203	187	153
	Intermittent	866	834	698	570	454	353	303	280	230
Flow l/min [GPM]	Continuous	150 [40]	150 [40]	150 [40]	150 [40]	150 [40]	150 [40]	150 [40]	150 [40]	150 [40]
	Intermittent	170 [45]	210 [55]	225 [60]	225 [60]	225[60]	225 [60]	225[60]	225[60]	225 [60]
Torque* Nm [lb - in]	Continuous	575 [5100]	735 [6510]	930 [8230]	1155 [10230]	1445 [12800]	1480 [13100]	1378 [12192]	1582 [14004]	1685 [14920]
	Intermittent	860 [7620]	1100 [9740]	1355 [11990]	1635 [14490]	1885 [16670]	1898 [16800]	1699 [15040]	1850 [16377]	1875 [16580]
Pressure Δ bar [Δ PSI]	Continuous	205 [3000]	205 [3000]	205 [3000]	205 [3000]	205 [3000]	170 [2500]	140 [2000]	140 [2000]	140 [2000]
	Intermittent	310 [4500]	310 [4500]	310 [4500]	310 [4500]	275 [4000]	221 [3200]	170 [2500]	170 [2500]	140 [2000]
	Peak	310 [4500]	310 [4500]	310 [4500]	310 [4500]	310 [4500]	240 [3500]	205 [3000]	170 [2500]	170 [2500]
Weight kg [lb]	Standard or Wheel mount	24.9 [55.0]	25.2 [55.5]	25.6 [56.5]	26.3 [58.0]	27.0 [59.5]	27.9 [61.5]	28.6 [63.0]	29 [64.0]	30.4 [67.0]
	Bearingless	20.2 [44.5]	20.4 [45.0]	20.9 [46.0]	21.5 [47.5]	22.2 [49.0]	23.1 [51.0]	23.8 [52.5]	24.3 [53.5]	25.6 [56.5]

Maximum case pressure: See case pressure seal limitation graph.

*See shaft torque ratings for limitations.

Note: To assure best motor life, run motor in low speed high torque mode at approximately 30% of continuous pressure and 50% of continuous flow for 30 minutes in each direction before application of full load. Ensure that motor is filled with fluid prior to operation.

Maximum inlet pressure:
310 bars (4500 PSI)

Do not exeed Δ pressure rating (see chart above).

Maximum return pressure:
310 bar [4500 PSI] with case drain line installed.

Do not exceed Δ pressure rating (see chart above).

Δ bar [Δ PSI]:
The true pressure difference between inlet port and outlet port

Continuous rating:
Motor may be run continuously at these ratings

Intermittent operation:
10% of every minute

Peak operation:
1% of every minute

Recommended fluids:
Premium quality, anti-wear type hydraulic oil with a viscosity of not less than 13 cSt [70 SUS] at operating temperature.

Recommended system operating temp.:
-34°C to 82°C
[-30°F to 180°F]

Recommended filtration:
Per ISO Cleanliness code, 4406: 20/18/13

Thermal shock warning:
Do not operate the motor with fluid that is 70F or more above the motor temperature.

Minimum delta pressure warning:
Motors must not run with equal inlet and outlet pressure 50 PSID minimum delta pressure between motor ports is required at all times (expect when switching direction of rotation)

Motors run with high efficiency in all areas designated with a number for torque and speed. For best motor life select a motor to run with a torque and speed range shown in the light shaded area.

Performance data is typical at 25 cSt [120 SUS]. Actual data may vary slightly from unit to unit in production.

Continuous

Peak

Intermittent

No operation

Δ Pressure bar [PSI]
195 cm ³/r [11.9 in ³/r]

Flow LPM [GPM]

	[250]	[500]	[1000]	[1500]	[2000]	[2500]	[3000]	[3500]	[4000]	[4500]
	17	34	69	103	138	172	207	241	276	310
[0.5]	[280]	[650]	[1450]	[2290]						
	30	75	165	260						
2	9	7	5	2						
[2]	[290]	[680]	[1500]	[2340]	[3100]	[3880]	[4140]			
	35	75	170	265	350	440	470			
8	38	37	35	34	30	26	18			
[4]	[300]	[710]	[1500]	[2390]	[3200]	[4030]	[4600]	[5200]	[5790]	
	35	80	170	270	360	455	520	590	655	
15	77	76	74	72	66	62	46	32	18	
[8]	[310]	[740]	[1590]	[2450]	[3280]	[4120]	[4810]	[5530]	[6250]	[6900]
	35	85	180	275	370	465	545	625	705	780
30	154	153	148	144	131	119	116	99	83	65
[14]	[320]	[750]	[1610]	[2480]	[3330]	[4190]	[4990]	[5810]	[6630]	[7320]
	35	85	180	280	375	475	565	655	750	825
53	232	230	225	221	212	203	186	167	148	118
[16]	[300]	[730]	[1600]	[2470]	[3340]	[4210]	[5090]	[5900]	[6710]	[7470]
	35	80	180	280	375	475	575	665	760	845
61	309	307	303	300	291	283	258	236	214	181
[20]	[270]	[720]	[1590]	[2460]	[3350]	[4240]	[5100]	[5950]	[6800]	[7620]
	30	80	180	280	380	480	575	670	770	860
76	387	384	379	374	365	356	332	306	280	247
[24]	[240]	[700]	[1570]	[2440]	[3330]	[4220]	[5080]	[5940]	[6810]	
	25	80	175	275	375	475	575	670	770	
91	465	462	456	450	440	429	413	388	363	
[28]	[190]	[660]	[1530]	[2400]	[3300]	[4200]	[5060]	[5940]	[6810]	
	20	75	175	270	375	475	570	670	770	
106	542	539	532	526	514	502	476	448	421	
[32]	[160]	[630]	[1500]	[2370]	[3270]	[4160]	[5040]	[5920]	[6790]	
	20	70	170	270	370	470	570	670	765	
121	620	617	609	602	589	576	542	511	480	
[36]	[120]	[620]	[1480]	[2350]	[3240]	[4130]	[5000]	[5880]	[6760]	
	15	70	165	265	365	465	565	665	765	
136	697	692	683	674	659	645	601	564	527	
[40]	[80]	[610]	[1450]	[2320]	[3210]	[4100]	[4960]	[5840]		
	10	70	165	260	365	465	560	660		
151	775	770	759	749	733	718	666	624		
[45]		[590]	[1410]	[2280]	[3170]	[4060]	[4920]	[5790]		
		65	160	260	360	460	555	655		
170		866	854	843	825	808	749	702		

[5790] Torque [lb-in]
655 Nm
702 Speed RPM

C-5

6000 Series

Performance data

Motors run with high efficiency in all areas designated with a number for torque and speed. For best motor life select a motor to run with a torque and speed range shown in the light shaded area.

Performance data is typical at 25 cSt [120 SUS]. Actual data may vary slightly from unit to unit in production.

Continuous

Peak

Intermittent

No operation

Δ Pressure bar [PSI]
245 cm ³/r [15.0 in ³/r]

Flow LPM [GPM]	[250] 17	[500] 34	[1000] 69	[1500] 103	[2000] 138	[2500] 172	[3000] 207	[3500] 241	[4000] 276	[4500] 310
[0.5]	[430]	[860]	[1890]							
	50	95	215							
2	7	4	1							
[2]	[440]	[900]	[1940]	[2990]	[3960]	[4920]	[5425]	[5930]		
	50	100	220	340	445	555	615	670		
8	30	29	26	24	21	17	11	6		
[4]	[460]	[940]	[2000]	[3060]	[4080]	[5090]	[5680]	[6630]	[7570]	[8520]
	50	105	225	345	460	575	640	750	855	965
15	61	60	56	54	48	42	39	30	12	6
[8]	[470]	[960]	[2060]	[3150]	[4210]	[5260]	[6180]	[7100]	[8020]	[9020]
	55	110	235	355	475	595	700	800	905	1020
30	122	120	116	113	104	95	81	67	53	37
[14]	[480]	[970]	[2080]	[3180]	[4270]	[5360]	[6390]	[7420]	[8450]	[9510]
	55	110	235	360	480	605	720	840	955	1075
53	183	182	178	174	165	157	141	125	109	92
[16]	[450]	[960]	[2070]	[3180]	[4290]	[5420]	[6480]	[7490]	[8480]	[9540]
	50	110	235	360	485	610	730	845	960	1080
61	245	244	240	236	228	221	202	184	165	145
[20]	[420]	[940]	[2050]	[3160]	[4290]	[5440]	[6510]	[7580]	[8660]	[9740]
	45	105	230	355	485	615	735	855	980	1100
76	307	306	301	297	287	277	257	238	218	197
[24]	[380]	[920]	[2020]	[3120]	[4260]	[5400]	[6490]	[7590]	[8680]	
	45	105	230	355	480	610	735	860	980	
91	368	365	361	358	348	338	316	294	271	
[28]	[330]	[870]	[1980]	[3100]	[4240]	[5380]	[6480]	[7580]	[8670]	
	35	100	225	350	480	610	730	855	980	
106	430	426	421	416	404	376	358	340	322	
[32]	[290]	[800]	[1920]	[3050]	[4170]	[5290]	[6410]	[7520]	[8640]	
	35	90	215	345	470	600	725	850	975	
121	491	489	481	475	461	448	423	398	373	
[36]	[250]	[730]	[1850]	[2980]	[4060]	[5150]	[6300]	[7440]		
	30	80	210	335	460	580	710	840		
136	556	549	543	537	524	509	482	456		
[40]	[200]	[690]	[1790]	[2940]	[4010]	[5130]	[6190]	[7100]		
	25	80	200	330	455	580	700	800		
151	615	612	606	599	585	570	540	510		
[45]		[570]	[1760]	[2860]	[3960]	[5070]	[6080]	[6690]		
		65	200	325	445	575	685	755		
170		688	682	674	658	641	608	574		
[50]			[1720]	[2800]	[3890]	[4920]	[5940]			
			195	315	440	555	670			
189			758	749	731	712	676			
[55]			[1670]	[2740]	[3820]	[4890]	[5880]			
			190	310	430	550	665			
208			834	824	804	783	744			

C-5

Motors run with high efficiency in all areas designated with a number for torque and speed. For best motor life select a motor to run with a torque and speed range shown in the light shaded area.

Performance data is typical at 25 cSt [120 SUS]. Actual data may vary slightly from unit to unit in production.

Continuous

Intermittent

Peak

No operation

Δ Pressure bar [PSI]
310 cm ³/r [19.0 in ³/r]

Flow LPM [GPM]

	[250] 17	[500] 34	[1000] 69	[1500] 103	[2000] 138	[2500] 172	[3000] 207	[3500] 241	[4000] 276	[4500] 310
[0.5]	[530] 60	[1120] 125	[2440] 275							
2	6	4	1							
[2]	[540] 60	[1150] 130	[2460] 280	[3620] 410	[4780] 540	[5690] 645	[6670] 755	[7780] 880		
8	24	23	22	20	17	14	10	4		
[4]	[550] 60	[1180] 135	[2560] 290	[3800] 430	[5030] 570	[6050] 685	[7070] 800	[8260] 935	[9070] 1025	[9530] 1075
15	48	47	45	42	38	32	24	17	10	3
[8]	[560] 65	[1250] 140	[2650] 300	[3970] 450	[5280] 595	[6480] 730	[7710] 870	[8740] 985	[9770] 1105	[10990] 1240
30	96	95	91	87	81	73	64	55	46	35
[14]	[570] 65	[1260] 140	[2690] 305	[4050] 460	[5420] 610	[6730] 760	[8040] 910	[9260] 1045	[10490] 1185	[11800] 1335
53	144	143	140	135	129	121	111	99	88	76
[16]	[540] 60	[1230] 140	[2660] 300	[4060] 460	[5450] 615	[6800] 770	[8150] 920	[9400] 1060	[10660] 1205	[11990] 1355
61	193	192	188	184	178	167	156	141	126	109
[20]	[510] 60	[1200] 135	[2630] 295	[4040] 455	[5450] 615	[6820] 770	[8190] 925	[9520] 1075	[10840] 1225	
76	242	241	236	232	226	216	201	184	167	
[24]	[480] 55	[1160] 130	[2600] 295	[4020] 455	[5440] 615	[6840] 775	[8230] 930	[9560] 1080	[10900] 1230	
91	290	289	282	279	273	260	248	232	215	
[28]	[420] 45	[1130] 130	[2570] 290	[3990] 450	[5420] 610	[6820] 770	[8220] 930	[9520] 1075	[10840] 1225	
106	339	336	333	328	320	308	295	276	257	
[32]	[360] 40	[1100] 125	[2510] 285	[3920] 445	[5330] 600	[6750] 765	[8170] 925	[9440] 1065		
121	388	384	381	375	368	354	341	320		
[36]	[300] 35	[1060] 120	[2440] 275	[3830] 435	[5220] 590	[6660] 750	[8100] 915	[9330] 1055		
136	436	430	421	416	410	396	383	360		
[40]	[270] 30	[1020] 115	[2400] 270	[3780] 425	[5150] 580	[6580] 745	[8020] 905	[9220] 1040		
151	485	478	466	461	456	441	427	403		
[50]		[982] 110	[2180] 245	[3420] 385	[4660] 525	[6050] 685	[7440] 840			
189		597	582	576	570	551	534			
[60]			[1960] 220	[3250] 365	[4540] 515	[5750] 650	[7080] 800			
227			698	691	684	661	641			

[5750] Torque [lb-in]
650 Nm
661 Speed RPM

C-5

6000 Series

Performance data

Motors run with high efficiency in all areas designated with a number for torque and speed. For best motor life select a motor to run with a torque and speed range shown in the light shaded area.

Performance data is typical at 25 cSt [120 SUS]. Actual data may vary slightly from unit to unit in production.

Continuous

Peak

Intermittent

No operation

Δ Pressure bar [PSI]
390 cm ³/r [23.9 in ³/r]

Flow LPM [GPM]

	[250] 17	[500] 34	[1000] 69	[1500] 103	[2000] 138	[2500] 172	[3000] 207	[3500] 241	[4000] 276	[4500] 310
[1] 4	[760] 85 4	[1570] 175 2	[3230] 365 1							
[2] 8	[780] 90 19	[1610] 180 18	[3270] 370 17	[4910] 555 16	[6440] 730 14	[7760] 875 12	[9080] 1025 9	[10590] 1195 4		
[4] 15	[800] 90 38	[1640] 185 38	[3300] 375 37	[4970] 560 35	[6570] 740 33	[8160] 920 29	[9570] 1080 22	[11270] 1275 14	[12880] 1455 5	[14490] 1635 1
[8] 30	[810] 90 77	[1650] 185 76	[3370] 380 74	[5080] 575 72	[6740] 760 68	[8430] 950 65	[10050] 1135 55	[11620] 1315 45	[12880] 1455 33	[14480] 1635 21
[14] 53	[800] 90 115	[1620] 185 115	[3390] 385 112	[5130] 580 109	[6810] 770 105	[8520] 965 100	[10190] 1150 91	[11860] 1340 81	[13640] 1540 79	
[16] 61	[750] 85 154	[1600] 180 154	[3380] 380 151	[5120] 580 147	[6820] 770 143	[8560] 965 132	[10230] 1155 126	[11920] 1345 116		
[20] 76	[680] 75 193	[1580] 180 193	[3360] 380 189	[5120] 580 187	[6840] 775 182	[8590] 970 175	[10280] 1160 162	[11980] 1355 152		
[24] 91	[620] 70 232	[1520] 170 230	[3280] 370 229	[5060] 570 225	[6780] 765 220	[8530] 965 212	[10240] 1155 204			
[28] 106	[570] 65 270	[1460] 165 268	[3210] 365 266	[5000] 565 261	[6730] 760 256	[8480] 960 248	[10200] 1150 236			
[32] 121	[530] 60 309	[1420] 160 306	[3140] 355 304	[4930] 555 299	[6640] 750 292	[8380] 945 282	[10120] 1145 269			
[36] 136	[450] 50 348	[1370] 155 346	[3010] 340 340	[4840] 545 336	[6500] 735 329	[8250] 930 317	[10000] 1130 301			
[40] 151	[380] 45 387	[1320] 150 386	[2880] 325 380	[4740] 535 375	[6460] 730 368	[8120] 915 359				
[50] 189		[1140] 130 482	[2650] 300 475	[4540] 515 469	[6440] 730 460	[8050] 910 449				
[60] 227			[2460] 280 570	[4430] 500 562	[6360] 720 552	[7860] 890 538				

Motors run with high efficiency in all areas designated with a number for torque and speed. For best motor life select a motor to run with a torque and speed range shown in the light shaded area.

Performance data is typical at 25 cSt [120 SUS]. Actual data may vary slightly from unit to unit in production.

Continuous

Peak

Intermittent

No operation

Δ Pressure bar [PSI]
490 cm ³/r [30.0 in ³/r]

Flow LPM [GPM]	[250] 17	[500] 34	[1000] 69	[1500] 103	[2000] 138	[2500] 172	[3000] 207	[3500] 241	[4000] 276
[1] 4	[1010] 115 7	[2200] 235 7	[4260] 480 5	[6140] 695 3					
[2] 8	[1020] 115 15	[2110] 240 14	[4270] 480 13	[6280] 710 12	[8350] 945 11	[10420] 1175 8	[12140] 1370 3		
[4] 15	[1030] 115 30	[2100] 235 30	[4280] 485 29	[6410] 725 28	[8500] 960 27	[10590] 1195 25	[12500] 1410 21	[14580] 1645 17	[16670] 1885 12
[8] 30	[1020] 115 60	[2090] 235 60	[4290] 485 59	[6490] 735 57	[8620] 975 54	[10740] 1215 51	[12800] 1445 45	[14930] 1685 38	
[14] 53	[1000] 115 91	[2080] 235 91	[4290] 485 89	[6500] 735 87	[8650] 975 84	[10800] 1220 79	[12890] 1455 71		
[16] 61	[1100] 124 122	[2060] 235 122	[4260] 480 121	[6480] 730 118	[8650] 975 114	[10820] 1220 109	[12900] 1460 100		
[20] 76	[900] 100 153	[1980] 225 152	[4180] 470 150	[6420] 725 147	[8620] 975 144	[10820] 1220 139			
[24] 91	[850] 95 184	[1930] 220 184	[4150] 470 181	[6390] 720 180	[8580] 970 176	[10770] 1215 171			
[28] 106	[740] 85 215	[1840] 210 214	[4070] 460 211	[6290] 710 208	[8500] 960 204	[10720] 1210 198			
[32] 121	[690] 80 245	[1710] 195 244	[3970] 450 241	[6190] 700 237	[8420] 950 232	[10660] 1205 226			
[36] 136	[670] 75 276	[1560] 175 275	[3860] 435 272	[6080] 685 265	[8340] 940 260	[10420] 1175 255			
[40] 151	[570] 65 307	[1400] 160 306	[3750] 425 303	[5970] 675 295	[8140] 920 290	[10180] 1150 284			
[50] 189		[1140] 130 382	[3240] 365 379	[5220] 590 369	[7620] 860 362				
[60] 227			[2860] 325 454	[4860] 550 442	[7140] 805 435				

[2860] Torque [lb-in]
325 Nm
454 Speed RPM

6000 Series

Performance data

Motors run with high efficiency in all areas designated with a number for torque and speed. For best motor life select a motor to run with a torque and speed range shown in the light shaded area.

Performance data is typical at 25 cSt [120 SUS]. Actual data may vary slightly from unit to unit in production.

Continuous

Peak

Intermittent

No operation

Δ Pressure bar [PSI]
625 cm³/r [38.0 in³/r]

Flow LPM [GPM]

	[250] 17	[500] 34	[1000] 69	[1500] 103	[2000] 138	[2500] 172	[3000] 207	[3200] 221
[1] 4	[1060] 120 5	[2205] 250 5	[4515] 510 4	[6690] 755 2				
[2] 8	[1090] 125 12	[2300] 260 12	[4720] 535 12	[7025] 795 10	[9360] 1060 6			
[4] 15	[1145] 130 24	[2450] 275 24	[5052] 570 24	[7520] 850 21	[10090] 1140 16	[12700] 1434 13		
[8] 30	[1195] 135 45	[2600] 295 45	[5350] 605 44	[8195] 925 42	[11220] 1270 37	[13100] 1480 35	[15800] 1785 32	[16800] 1898 30
[14] 53	[1200] 135 72	[2600] 295 72	[5390] 610 71	[8145] 920 68	[10570] 1195 64	[13000] 1469 60	[15700] 1774 56	
[16] 61	[1120] 125 94	[2530] 285 94	[5340] 605 92	[8105] 915 89	[10530] 1190 85	[13000] 1469 83		
[20] 76	[1050] 120 120	[2465] 280 119	[5285] 595 117	[8080] 915 115	[11725] 1325 110			
[24] 91	[950] 105 144	[2365] 265 143	[5180] 585 140	[7990] 905 138	[11705] 1320 132			
[28] 106	[855] 95 169	[2255] 255 168	[5080] 575 165	[7915] 895 162	[11640] 1315 156			
[32] 121	[730] 80 193	[2140] 240 192	[4960] 560 188	[7775] 880 185	[11505] 1300 179			
[36] 136	[555] 65 217	[1965] 220 216	[4780] 540 213	[7585] 855 210				
[40] 151	[380] 45 241	[1790] 200 240	[4600] 520 238	[7395] 835 236				
[50] 189			[4180] 470 296	[6985] 790 290				
[60] 227			[3800] 430 353	[6600] 745 345				

Motors run with high efficiency in all areas designated with a number for torque and speed. For best motor life select a motor to run with a torque and speed range shown in the light shaded area.

Performance data is typical at 25 cSt [120 SUS]. Actual data may vary slightly from unit to unit in production.

Continuous

Intermittent

Peak

No operation

Δ Pressure bar [PSI]
735 cm ³/r [45.0 in ³/r]

Flow LPM [GPM]

	[250] 17	[500] 34	[750] 52	[1000] 69	[1250] 86	[1500] 103	[1750] 121	[2000] 138	[2250] 155	[2500] 172
[1] 4	[1311] 148 4	[2775] 314 4	[4200] 475 3	[5480] 619 3	[7000] 791 2					
[2] 8	[1340] 151 10	[2856] 323 10	[4535] 512 10	[6020] 680 10	[7551] 853 9	[8685] 981 7	[10182] 1150 6	[11121] 1257 5		
[4] 15	[1253] 142 20	[2854] 322 20	[4363] 493 19	[5813] 657 18	[7272] 822 17	[8714] 985 16	[10135] 1145 14	[11537] 1303 13	[12970] 1465 11	[15040] 1699 11
[8] 30	[1290] 146 40	[2889] 326 39	[4540] 513 38	[6130] 693 38	[7703] 870 37	[9202] 1040 37	[10666] 1205 35	[12192] 1378 33	[13713] 1549 32	
[14] 53	[1277] 144 61	[2821] 319 60	[4528] 512 59	[6180] 698 58	[7795] 881 57	[9338] 1055 56	[10877] 1229 54	[12419] 1403 52		
[16] 61	[1196] 135 82	[2753] 311 80	[4478] 506 79	[6148] 695 78	[7768] 878 77	[9376] 1059 76	[10984] 1241 74			
[20] 76	[1092] 123 102	[2794] 316 101	[4320] 488 101	[6021] 680 99	[7697] 870 97	[9311] 1052 96	[10907] 1232 93			
[24] 91	[1206] 136 123	[2556] 289 122	[4162] 470 120	[5871] 663 119	[7564] 855 118	[9289] 1049 116				
[28] 106	[1083] 122 145	[2338] 264 142	[4040] 456 141	[5666] 640 139	[7365] 832 137	[9022] 1019 135				
[32] 121	[950] 107 163	[2110] 238 162	[3795] 429 162	[5457] 617 159	[7122] 805 159	[8828] 997 156				
[36] 136	[726] 82 184	[1845] 208 183	[3517] 397 182	[5223] 590 181	[6853] 774 179					
[40] 151	[515] 58 203	[2227] 252 202	[3270] 369 202	[4965] 561 201	[6672] 754 199					
[50] 189			[3869] 437 254	[4870] 550 252	[5850] 661 250					
[60] 227				[4856] 549 303	[6604] 746 301					

[6604] Torque [lb-in]
746 Nm
301 Speed RPM

C-5

6000 Series

Performance data

Motors run with high efficiency in all areas designated with a number for torque and speed. For best motor life select a motor to run with a torque and speed range shown in the light shaded area.

Performance data is typical at 25 cSt [120 SUS]. Actual data may vary slightly from unit to unit in production.

Continuous

Peak

Intermittent

No operation

Δ Pressure bar [PSI]
805 cm ^{3}/r [49.0 in ^{3}/r]

Flow LPM [GPM]

	[250] 17	[500] 34	[750] 52	[1000] 69	[1250] 86	[1500] 103	[1750] 121	[2000] 138	[2250] 155	[2500] 172
[1] 4	[1455] 164 4	[3100] 350 4	[4680] 529 2	[6031] 681 2	[7799] 881 1					
[2] 8	[1483] 168 9	[3173] 359 9	[5121] 579 9	[6432] 727 8	[8510] 961 7	[9633] 1088 6	[11319] 1279 5	[12127] 1370 5		
[4] 15	[1547] 175 19	[3331] 376 19	[5292] 598 18	[7000] 790 17	[8714] 984 16	[10075] 1138 15	[11352] 1283 14	[12965] 1465 12	[14564] 1645 11	[16377] 1850 10
[8] 30	[1599] 181 35	[3473] 392 35	[5415] 612 34	[7170] 810 33	[8934] 1009 32	[10629] 1201 31	[12300] 1390 29	[14004] 1582 29	[15441] 1745 28	
[14] 53	[1599] 181 56	[3469] 392 56	[5415] 612 55	[7093] 801 53	[9024] 1020 53	[10658] 1204 52	[12283] 1388 50	[13726] 1551 50		
[16] 61	[1543] 174 73	[3395] 384 73	[5357] 605 72	[7032] 794 70	[8983] 1015 69	[10640] 1202 68	[12010] 1357 67			
[20] 76	[1457] 165 93	[3312] 374 92	[5292] 598 91	[6968] 787 89	[8943] 1010 88	[10583] 1196 87	[12146] 1372 86			
[24] 91	[1352] 153 112	[3183] 360 112	[5088] 575 111	[6811] 769 110	[8812] 996 108	[10411] 1176 106				
[28] 106	[1213] 137 131	[3055] 345 131	[5047] 570 131	[6713] 758 129	[8681] 981 128	[10411] 1176 127				
[32] 121	[1075] 121 150	[2907] 328 149	[4884] 552 149	[6546] 740 146	[8395] 949 145	[10060] 1137 144				
[36] 136	[823] 93 168	[2692] 304 168	[4663] 527 168	[6320] 714 167	[8118] 917 165					
[40] 151	[592] 67 187	[2477] 280 186	[4426] 500 186	[6085] 688 185	[7832] 885 184					
[50] 189		[2730] 308 234	[4214] 476 233	[5849] 661 231	[7603] 859 230					
[60] 227			[3806] 430 280	[5459] 617 277	[7407] 837 275					

Motors run with high efficiency in all areas designated with a number for torque and speed. For best motor life select a motor to run with a torque and speed range shown in the light shaded area.

Performance data is typical at 25 cSt [120 SUS]. Actual data may vary slightly from unit to unit in production.

Continuous

Peak

Intermittent

No operation

Δ Pressure bar [PSI]
985 cm ³/r [60.0 in ³/r]

Flow LPM [GPM]

	[250] 17	[500] 34	[750] 52	[1000] 69	[1250] 86	[1500] 103	[1750] 121	[2000] 138
[1] 4	[1890] 215 3	[4110] 465 3	[5730] 645 2	[7640] 865 2	[9550] 1080 1			
[2] 8	[1910] 215 8	[4140] 470 8	[6270] 710 7	[8300] 940 7	[10420] 1175 6	[12500] 1410 5	[13860] 1565 4	[14920] 1685 3
[4] 15	[1980] 225 15	[4290] 485 15	[6480] 730 15	[8540] 965 14	[10670] 1205 14	[12800] 1445 13	[13900] 1570 13	[15850] 1790 12
[8] 30	[2030] 230 30	[4400] 495 30	[6630] 750 30	[8790] 995 29	[10940] 1235 28	[13090] 1480 27	[14500] 1640 26	[16580] 1875 25
[14] 53	[2020] 230 45	[4390] 495 45	[6630] 750 45	[8860] 1000 44	[11050] 1250 43	[13240] 1495 42	[15040] 1700 41	
[16] 61	[2010] 225 61	[4320] 490 61	[6560] 740 61	[8790] 995 60	[11000] 1245 59	[13260] 1500 58		
[20] 76	[1910] 215 77	[4220] 475 77	[6480] 730 76	[8720] 985 76	[10950] 1235 75	[13160] 1485 74		
[24] 91	[1810] 205 92	[4060] 460 92	[6230] 705 92	[8500] 960 91	[10790] 1220 90	[12990] 1470 89		
[28] 106	[1620] 185 107	[3920] 445 107	[6180] 700 107	[8420] 950 106	[10630] 1200 105	[12820] 1450 103		
[32] 121	[1480] 165 123	[3740] 425 123	[5980] 675 122	[8200] 925 121	[10280] 1160 120			
[36] 136	[1140] 130 138	[3490] 395 138	[5710] 645 138	[7930] 895 137	[9940] 1125 135			
[40] 151	[850] 95 153	[3240] 365 153	[5420] 610 152	[7640] 865 151	[9590] 1085 150			
[50] 189		[2960] 325 191	[5160] 585 190	[7350] 830 189	[9310] 1050 188			
[60] 227			[4660] 525 230	[7160] 810 229	[9070] 1025 226			

[7160] 810 229 } Torque [lb-in] Nm Speed RPM

C-5

Dimensions

Standard mount

Ports

1 5/16 -12 UN-2B SAE O-ring staggered ports (2)
7/16 -20 UNF-2B SAE O-ring case drain port (1)

4 Bolt 3/4 inch Split flange ports (2)
7/16 -20 UNF-2B SAE O-ring case drain port (1)

G 1 (BSP) Staggered ports (2)
G 1/4 (BSP) Case drain port (1)

1 5/16 UN-2B SAE O-ring staggered ports (2) with shuttle
9/16 -20 UNF-2B SAE O-ring case drain port (1)

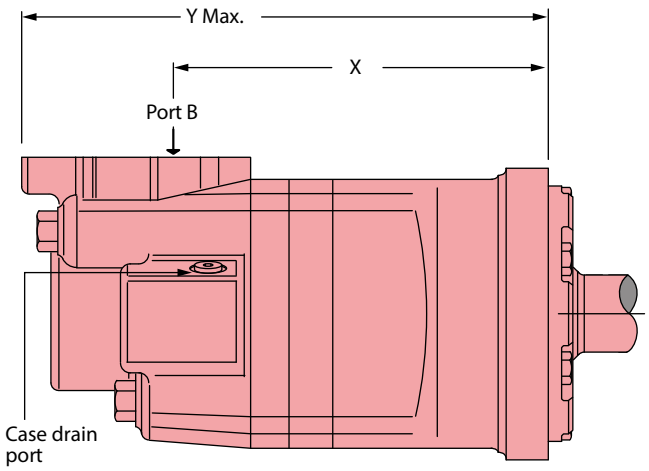
Standard rotation viewed from shaft end

Port A pressurized — CW
Port B pressurized — CCW

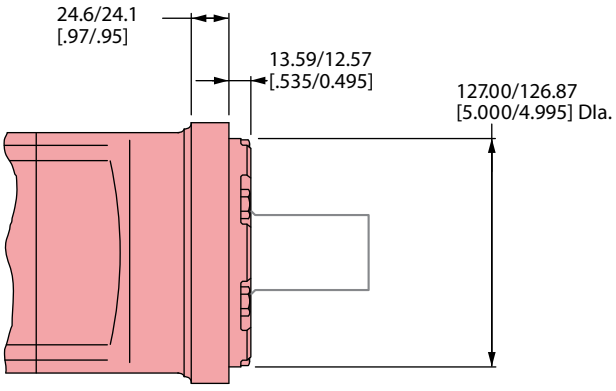
Standard motor mount dimensions

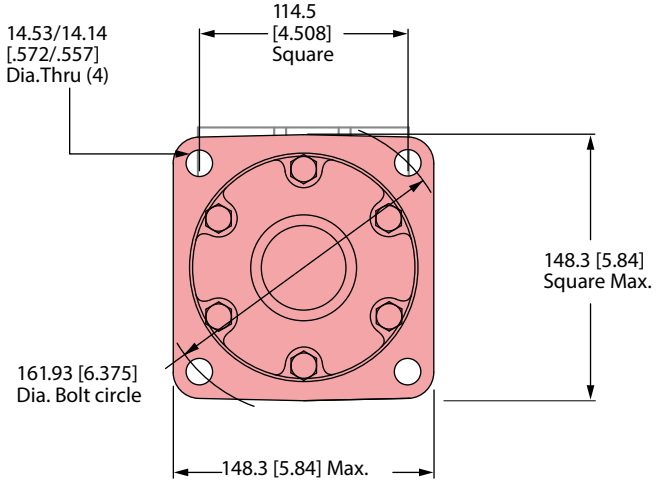
Displacement cm³/r [in³/r]	X mm [inch]	Y mm [inch]
195 [11.9]	187.7 [7.39]	270.4 [10.65]
245 [15.0]	193.3 [7.61]	276.0 [10.87]
310 [19.0]	200.7 [7.9]	283.3 [11.15]
390 [23.9]	209.3 [8.24]	292.1 [11.50]
490 [30.0]	220.5 [8.68]	303.2 [11.94]
625 [38.0]	235.0 [9.25]	317.9 [12.52]
735 [45.0]	247.5 [9.74]	330.5 [13.01]
805 [49]	254.89 [10.035]	337.8 [13.30]
985 [60.0]	274.9 [10.82]	357.6 [14.08]

Standard mount



Standard SAE CC Flange





Wheel mount

Ports

1 5/16 -12 UN-2B SAE O-ring staggered ports (2)
7/16 -20 UNF-2B SAE O-ring case drain port (1)

4 Bolt 3/4 inch split flange ports (2)
7/16 -20 UNF-2B SAE O-ring Case drain port (1)

G 1 (BSP) Staggered ports (2)
G 1/4 (BSP) Case drain port (1)

1 5/16 UN-2B SAE O-ring staggered ports (2) with shuttle
9/16 -20 UNF-2B SAE O-ring case drain port (1)

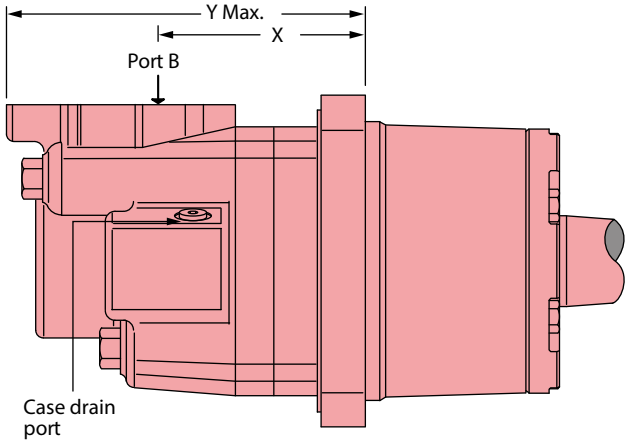
Standard rotation viewed from shaft end

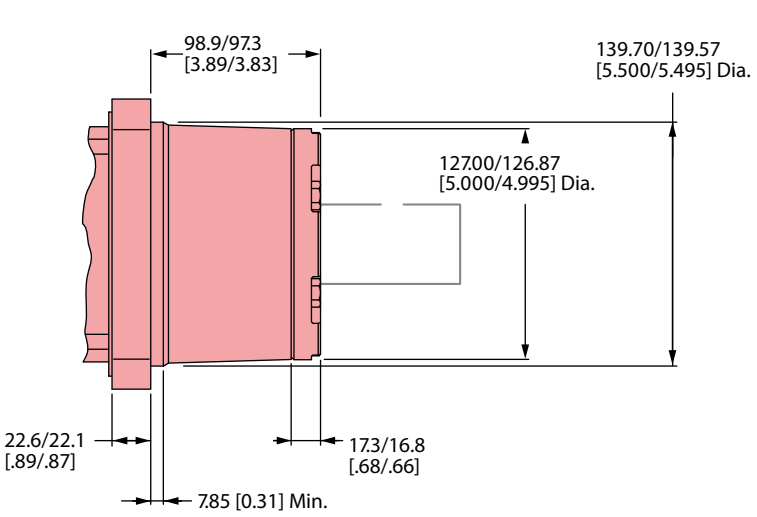
Port A pressurized — CW
Port B pressurized — CCW

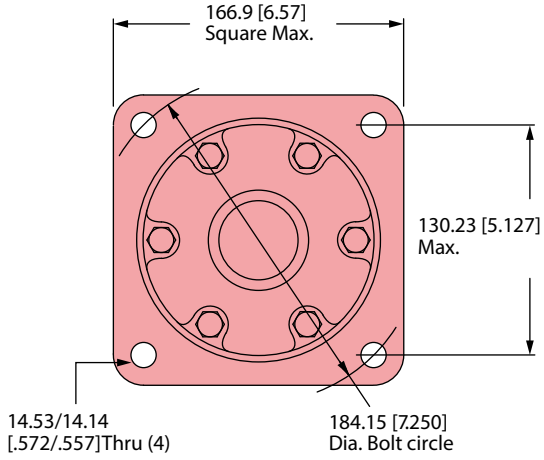
Wheel mount motor dimensions

Displacement cm³/r [in³/r]	X mm [inch]	Y mm [inch]
195 [11.9]	102.6 [4.04]	185.6 [7.31]
245 [15.0]	108.2 [4.26]	191.3 [7.53]
310 [19.0]	115.6 [4.55]	198.5 [7.82]
390 [23.9]	124.5 [4.90]	207.3 [8.16]
490 [30.0]	135.4 [5.33]	218.4 [8.60]
625 [38.0]	150.1 [5.91]	233.1 [9.18]
735 [45]	162.8 [6.41]	245.7 [9.67]
805 [49]	169.9 [6.9]	253 [9.96]
985 [60.0]	189.7 [7.47]	272.8 [10.74]

Wheel mount







C-5

Global mount (ISO)

Ports

1 5/16 -12 UN-2B SAE O-ring staggered ports (2)
7/16 -20 UNF-2B SAE O-ring case drain port (1)

4 Bolt 3/4 inch Split flange ports (2)
7/16 -20 UNF-2B SAE O-ring case drain port (1)

G 1 (BSP) Staggered ports (2)
G 1/4 (BSP) Case drain port (1)

1 5/16 UN-2B SAE O-ring staggered ports (2) with shuttle
9/16 -20 UNF-2B SAE O-ring case drain port (1)

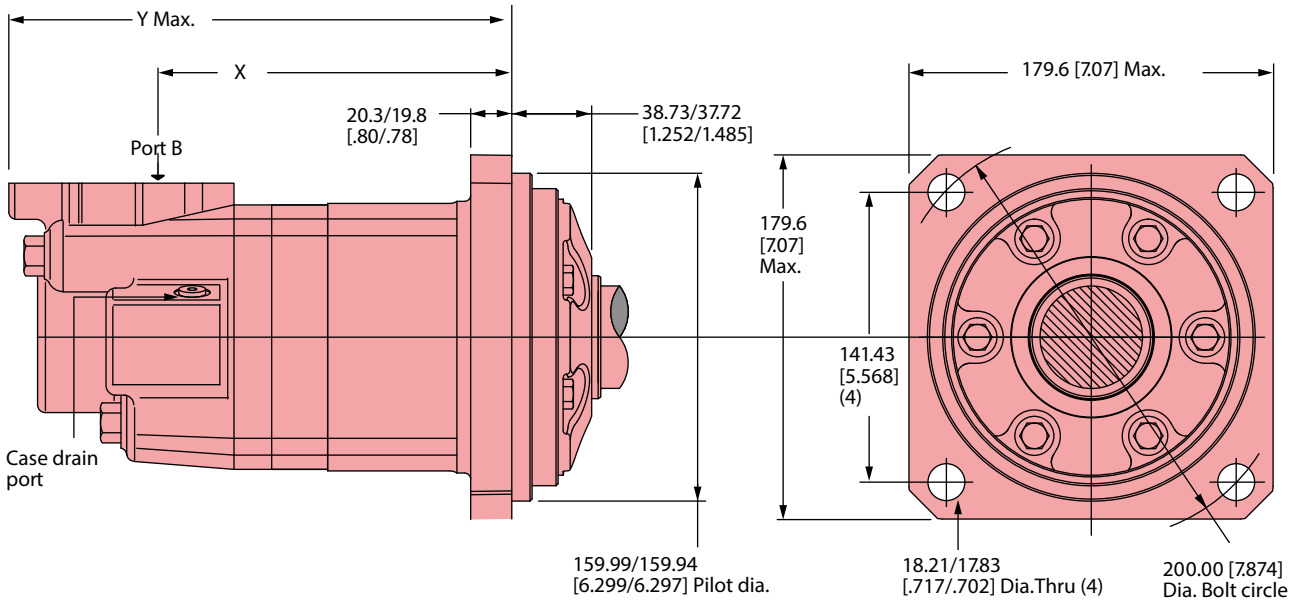
Standard rotation viewed from shaft end

Port A pressurized — CW
Port B pressurized — CCW

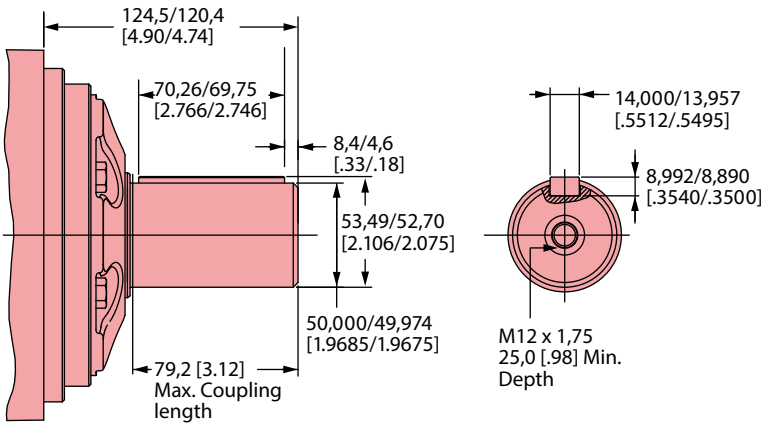
Global mount motor dimensions

Displacement cm³/r [in³/r]	X mm [inch]	Y mm [inch]
310 [19.0]	182.4 [7.18]	264.9 [10.43]
390 [24.0]	191.0 [7.52]	273.6 [10.77]
490 [30.0]	202.2 [7.96]	284.7 [11.21]
625 [38.0]	216.9 [8.54]	299.5 [11.79]
800 [45.0]	229.4 [9.03]	312.2 [12.29]
800 [49.0]	236.7 [9.32]	319.3 [12.57]
985 [60.0]	256.5 [10.10]	339.1 [13.35]

Global mount (ISO)



50 mm Dia. Straight shaft



Bearlingless

Ports

1 5/16 -12 UN-2B SAE O-ring staggered ports (2)
7/16 -20 UNF-2B SAE O-ring case drain port (1)

4 Bolt 3/4 inch split flange ports (2)
7/16 -20 UNF-2B SAE O-ring case drain port (1)

G 1 (BSP) staggered ports (2)
G 1/4 (BSP) case drain port (1)

1 5/16 UN-2B SAE O-ring staggered ports (2) with shuttle
9/16 -20 UNF-2B SAE O-ring case drain port (1)

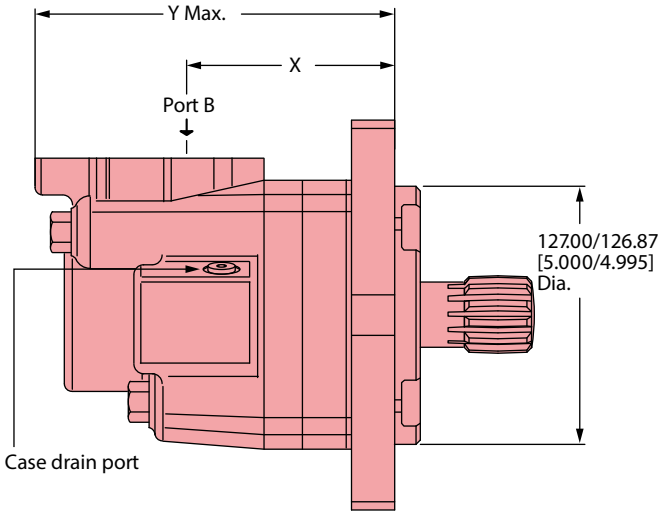
Standard rotation viewed from drive end

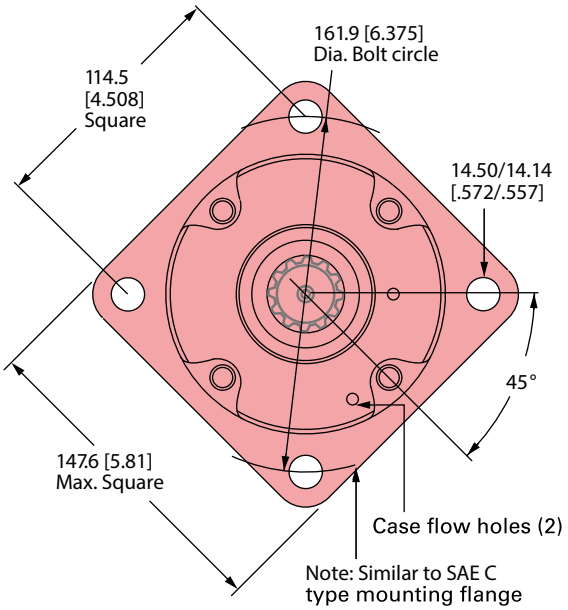
Port A pressurized — CW
Port B pressurized — CCW

Bearingless motor dimensions

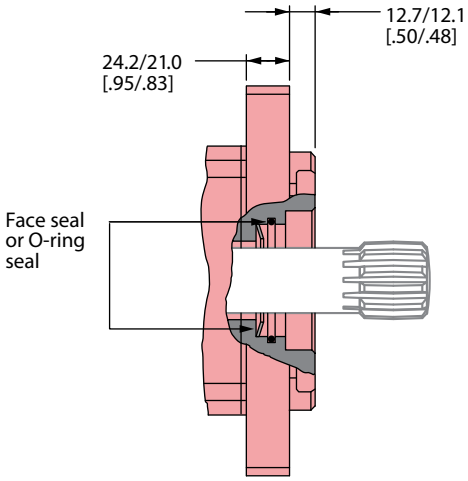
Displacement cm³/r [in³/r]	X mm [inch]	Y mm [inch]
195 [11.9]	105.4 [4.15]	188.0 [7.40]
245 [15.0]	111.0 [4.37]	193.5 [7.62]
310 [19.0]	118.4 [4.66]	200.7 [7.90]
390 [23.9]	127.3 [5.01]	209.6 [8.25]
490 [30.0]	138.2 [5.44]	220.7 [8.69]
625 [38.0]	152.9 [6.02]	235.5 [9.27]
735 [45]	166.1 [6.54]	248.2 [9.77]
805 [49]	172.85 [6.805]	255.3 [10.05]
985 [60.0]	192.8 [7.59]	275.1 [10.83]

Bearingless



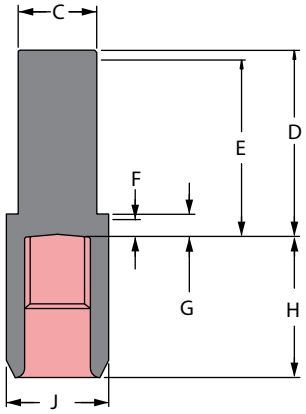


For 6000 bearingless motor application information, contact your Danfoss representative (mating coupling blanks available from Danfoss).

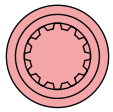


Bearingless blank dimensions

C 47.2 [1.86] Dia.
D 112.5 [4.39] Max.
E 106.4 [4.19]
Full form dia.
F 6.9 [.27] Min.
Full form dia.
G 10.2 [.40] Max.
H 86.1 [3.39] Max.
J 66.5 [2.62] Dia.

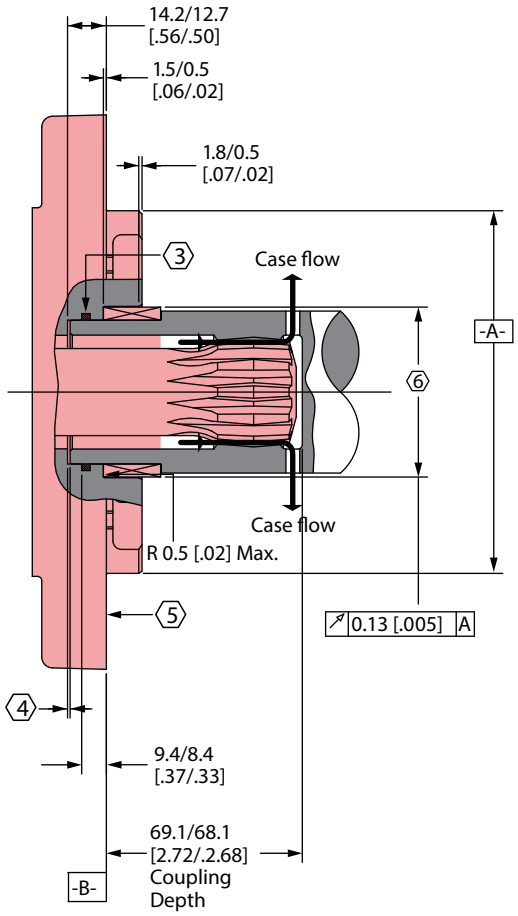


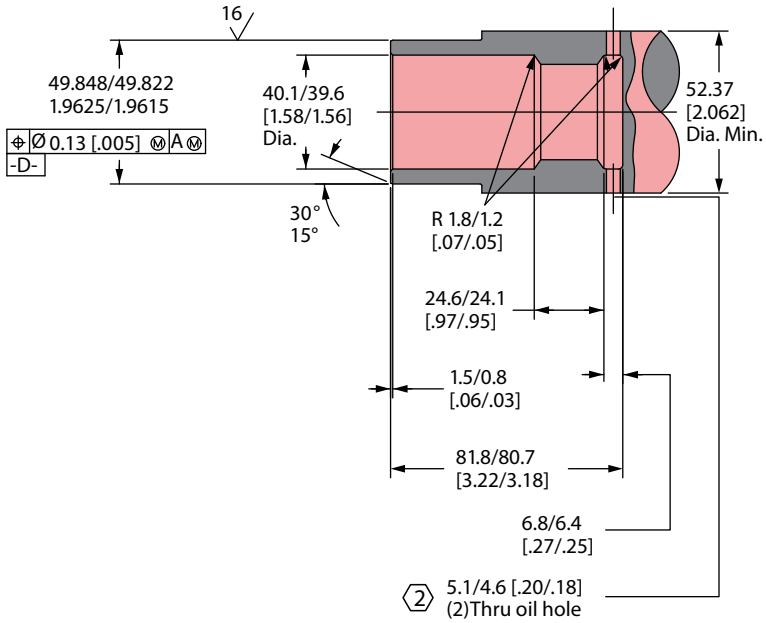
Mating coupling blank Danfoss Part no. 12778-002

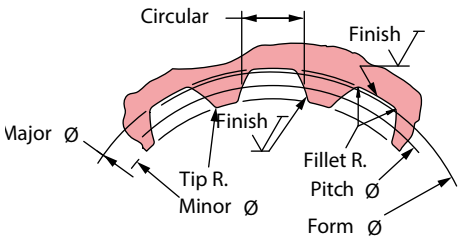


C-5

Bearingless







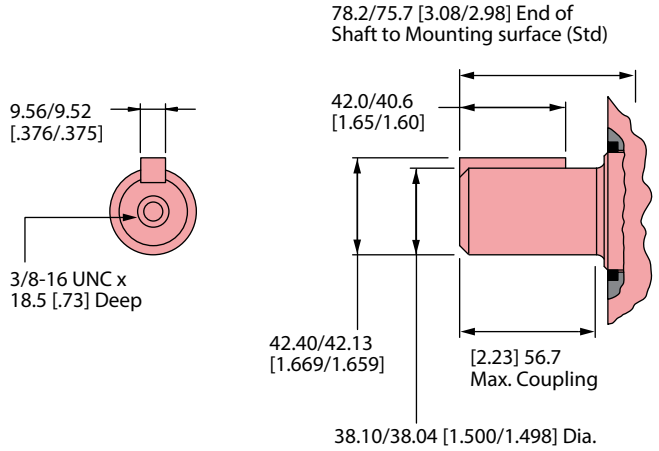
1. Internal spline in mating part to be as follows: Material to be ASTM A304, 8620H. Carbonize to a hardness of 60-64 HRc with case depth (to 50HRc) of 0.076 - 1.02 [.030 - .040] (dimensions apply after heat treat).
2. Mating part to have critical dimensions as shown. Oil holes must be provided and open for proper oil circulation.
3. Seal to be furnished with motor for proper oil circulation thru splines.
4. Some means of maintaining clearance between shaft and mounting flange must be provided.
5. Similar to SAE "C" Four Bolt Flange.
6. Counterbore designed to adapt to a standard sleeve bearing 50.010 - 50.038 [1.9689 - 1.9700] ID by 60.051 - 60.079 [2.3642 - 2.3653] O.D. (Oilite bronze sleeve bearing).

Spline pitch	8.5/17
Pressure angle	30°
Number of teeth	12
Class of fit	Ref. 5
Type of fit	Side
Pitch diameter	Ref. 35.858823 [1.4117647]
Base diameter	Ref. 31.054652 [1.222624] 0.21 [.008] D
Major diameter	39.17 [1.542] Max. 38.97 [1.534] Min.
Min. Minor diameter	33.30 - 33.48 [1.311 - 1.318]
Form diameter, Min	38.33 [1.509]
Fillet radius	0.64 - 0.76 [.025 - .030]
Tip radius	0.25 - 0.51 [.010 - .020]
Finish	1.6 (63)
Involute profile variation	+0.000 -0.025 [+.0000 -.0010]
Total index variation	0.038 [.0015]
Lead variation	0.038 [.0015]
Circular space width:	
Maximum actual	5.898 [.2322]
Minimum effective	5.804 [.2285]
Maximum effective	Ref. 5.857 [.2306]
Minimum actual	Ref. 5.834 [.2297]
Dimension between two pins	Ref. 26.929 - 27.084 [1.0602 - 1.0663]
Pin diameter	6.223 [.2450] Pins to Have 4.0 [.160] Wide flat for root clearance

Shafts splined

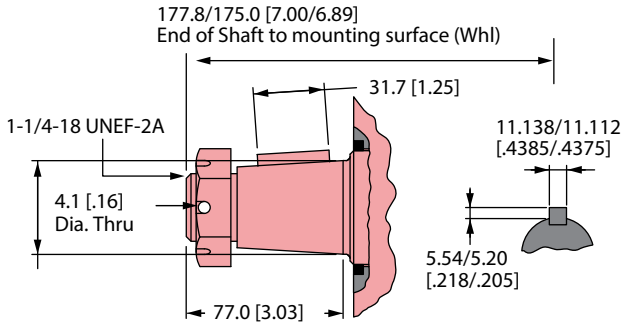
Code: 01 1 1/2 Inch Straight

1328 [11750] Max. Torque Nm [lb-in]



Code: 02 1 3/4 Inch tapered

2107 [18650] Max. Torque Nm [lb-in]

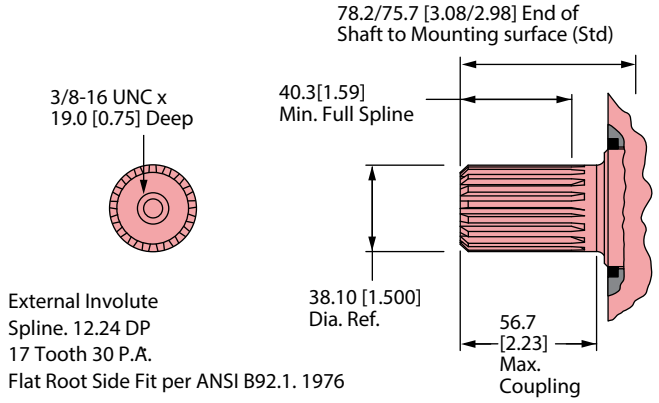


SAE J501 Standard tapered shaft 125.00 0.17 Taper per Meter
[1.500±.002 Taper per Foot]

C-5

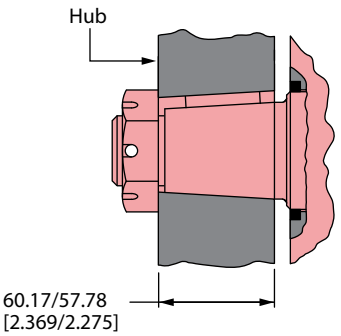
Code: 03 1 1/2 Inch 17 Tooth splined

1328 [11750] Max. Torque Nm [lb-in]



External Involute
Spline. 12.24 DP
17 Tooth 30 P.A.
Flat Root Side Fit per ANSI B92.1. 1976

Tapered shaft hub data

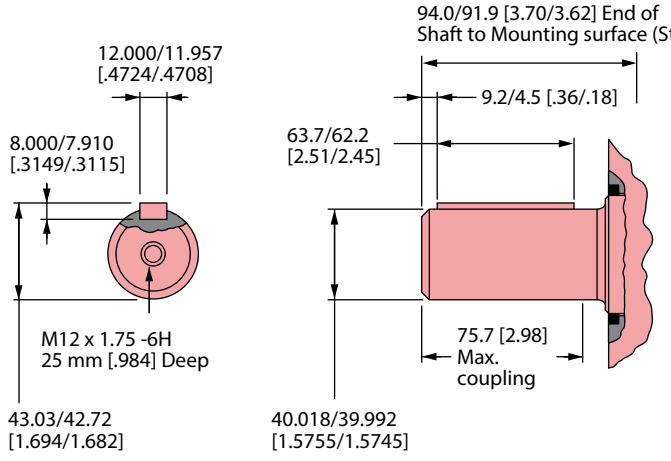


Recommended Torque:
(645 Nm [475 lb-ft] Dry)
(510 Nm [375 lb-ft] Lub)

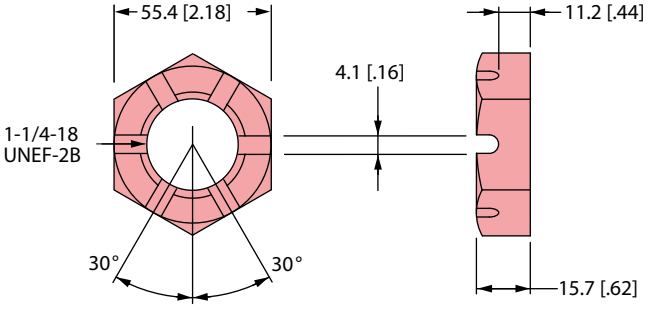
Plus Torque required to
align the slotted nut with
the Shaft Crosshole.

Code: 04 40 mm Straight

1328 [11750] Max. Torque Nm [lb-in]



Slotted hexagon nut



6000 Series

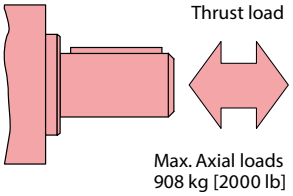
Shaft side load capacity

These curves indicate the radial load capacity on the motor shaft(s) at various locations with an external thrust load of 454 kg [1000 lb]. The maximum allowable thrust load is 908 kg [2000 lb].

Note: Case pressure will increase the allowable inward thrust load and decrease the allowable outward thrust load. Case pressure will push outward on the shaft at 109 kg/7 Bar [241 lb/100 PSI].

Each curve is based on B10 bearing life (2000 hours of 12,000,000 shaft revolutions at 100 RPM) at rated output torque.

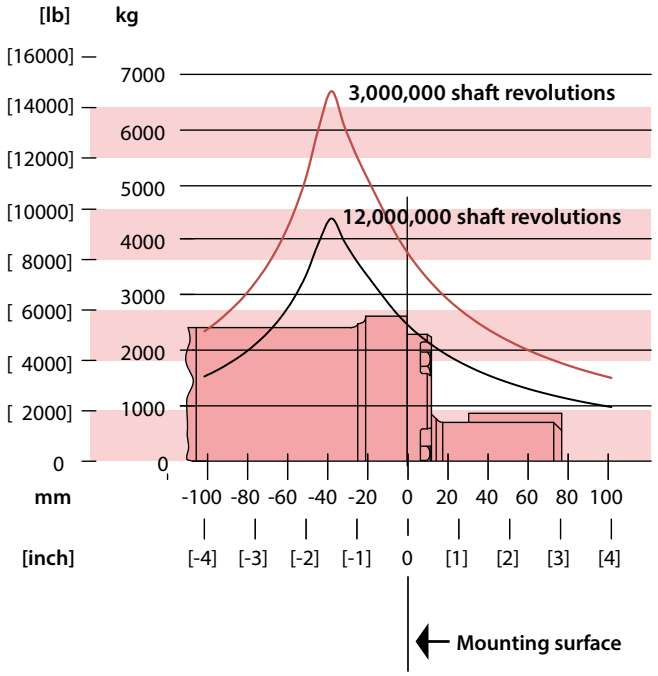
To determine radial load at speeds other than 100 RPM, multiply the load values given on the bearing curve by the factors in the chart below.



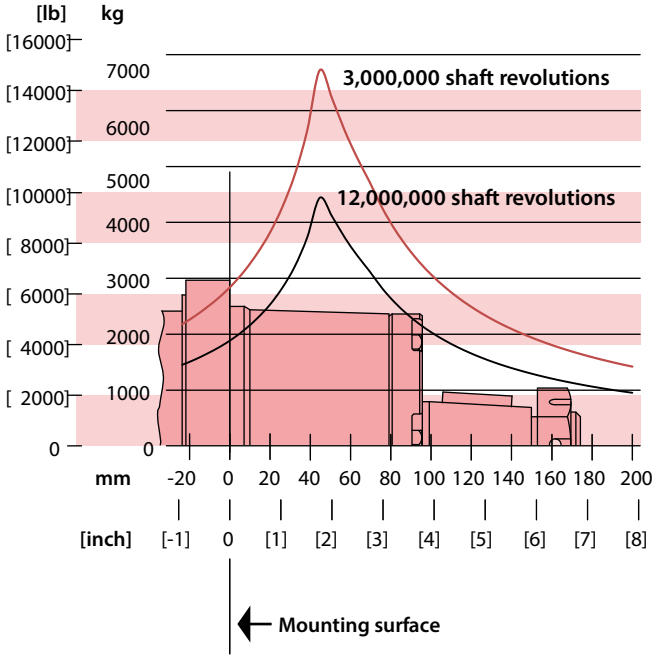
RPM	Multiplication factor
50	1.23
100	1.00
200	0.81
300	0.72
400	0.66
500	0.62
600	0.58
700	0.56
800	0.54

C-5

Standard motor straight and splined shafts



Wheel motor tapered shaft



Char-Lynn 6000 Series motors are durable and have long life as long as the recommended case pressure is not exceeded. Allowable case pressure is highest at low shaft speeds. Consequently, motor life will be shortened if case pressure exceeds these ratings (acceptability may vary with application). Determine if an external case drain is required from the case pressure seal limitation chart.

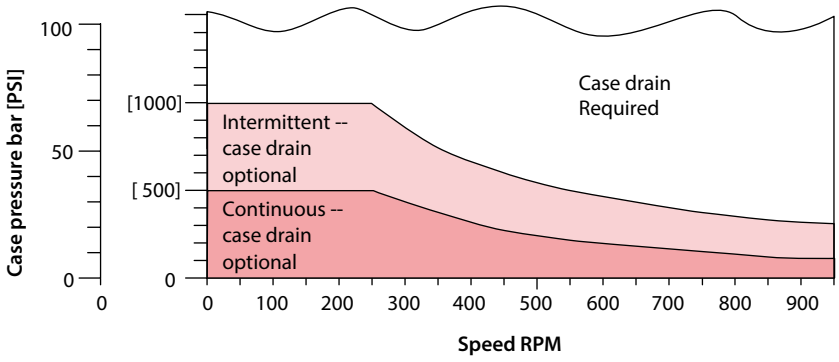
Case porting advantage

Contamination control — flushing the motor case.

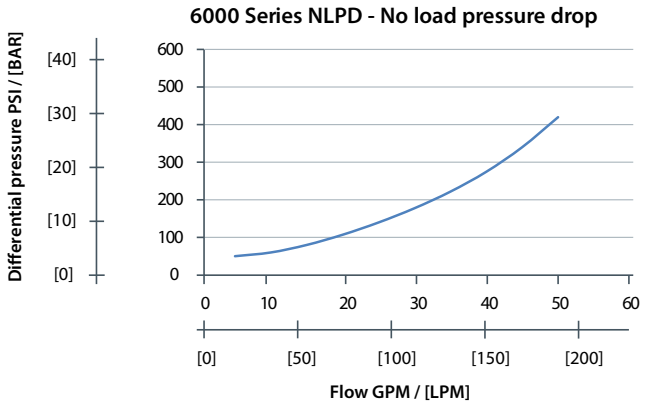
Cooler motor — exiting oil draws motor heat away.

Extend motor seal life — maintain low case pressure with a preset restriction in the case drain line.

Case pressure seal limitation



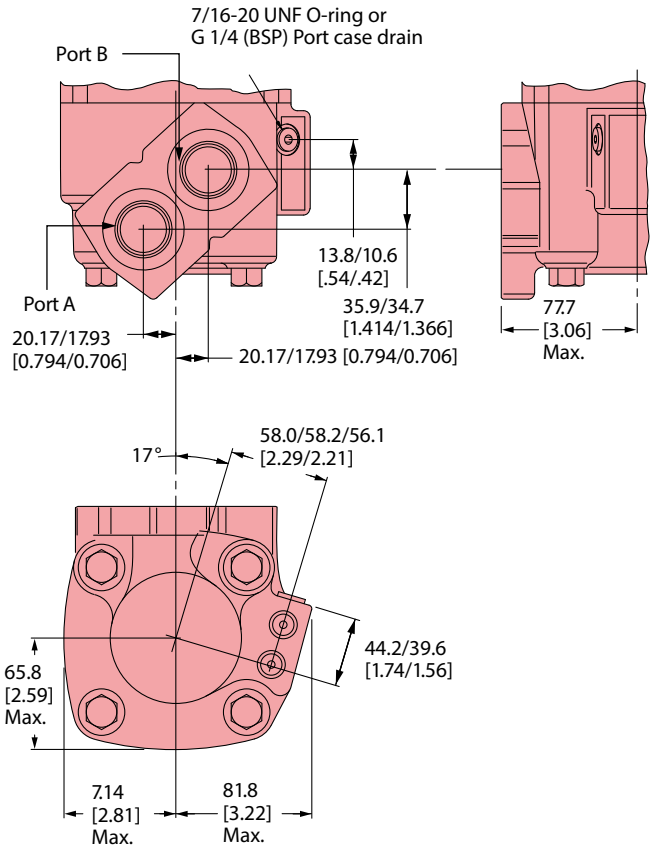
6000 Series NLPD - No load pressure drop



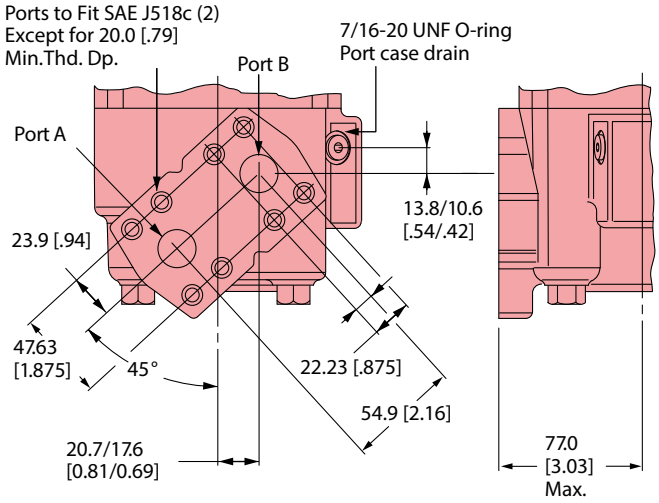
C-5

Ports

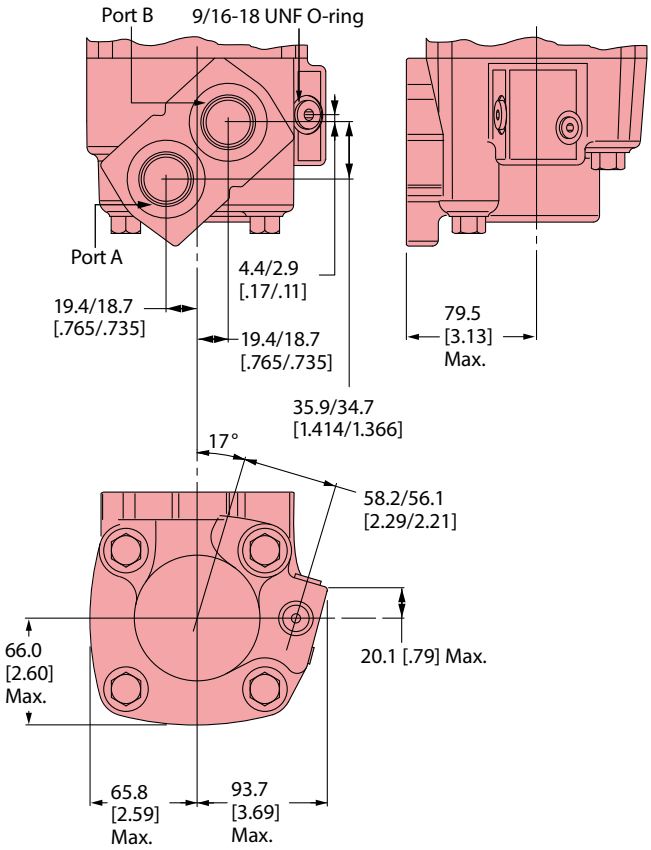
Code: AA 1-5/16-12 O-ring ports
Code: AC G 1 (BSP) ports



Code: AB 4 Bolt 3/4 Inch split flange



Code: AA 1 5/16 -12 O-ring ports (2) with shuttle



C-5

Note: For 6000 Series Motors with a configuration Not Shown in the charts above: Use model code number system on the next page to specify product in detail.

Use digit prefix — 112-, 113-, or 114 - plus four digit number from charts for complete product number— Example 114-1047.

Orders will not be accepted without three digit prefix.

Mounting	Shaft	Port size	Displ. cm ³/r [in ³/r] / product number								
			195 [11.9]	**245 [15.0]**	**310 [19.0]**	**390 [23.9]**	**490 [30.0]**	**625 [38.0]**	**735* [45.0]**	**805* [49.0]**	**985 [60.0]**
Standard	1 1/2 inch Straight	1 5/16 O-ring	112-1064	-1065	-1066	-1067	-1068	-1107	-1145	—	-1069
	40 mm Straight	G 1 (BSP)	112-1094	-1095	-1096	-1097	-1098	—	—	—	-1099
	1 1/2 Inch	1 5/16 O-ring	112-1058	-1059	-1060	-1061	-1062	-1109	-1163	—	-1063
	17 T Splined	G 1 (BSP)	112-1088	-1089	-1090	-1091	-1092	—	—	—	-1093
Wheel motor	40 mm Straight	G 1 (BSP)	113-1082	-1083	-1084	-1085	-1086	-1100	—	—	-1087
	1-3/4 Inch Tapered	1 5/16 O-ring	113-1070	-1071	-1072	-1073	-1074	-1093	—	—	-1075
Bearingless		1 5/16 O-ring	114-1031	-1032	-1033	-1034	-1035	-1055	—	—	-1036
		G 1 (BSP)	114-1043	-1044	-1045	-1046	-1047	—	—	—	-1048

*New release

114-1047

Mounting type - Standard (Code AH), 4 Bolt:

- 160.0 [6.30] Pilot Dia.
- 18.01 [.709] Dia. Mounting holes
- 200.0 [7.87] Dia. Bolt circle

Use digit prefix — 112- plus four digit number from charts for complete product number— Example 112-1215.

Orders will not be accepted without three digit prefix.

C-5

Output shaft - straight (code 12)

Ports - G1 (BSP) staggered G 1/4 case drain Code: (AC & 03)

Paint - Low gloss black (code AA)

Mounting	Shaft	Port size	Displ. cm ³/r [in ³/r] / product number						
			310 [19.0]	**390 [23.9]**	**490 [30.0]**	**625 [38.0]**	**735 [45.0]**	**805 [49.0]**	**985 [60.0]**
Standard	50 mm Straight	G 1 (BSP)	112-1217	-1218	-1215	-1216	-1247	-1219	-1220

112-1215

6000 Series

Model code

The following 30-digit coding system has been developed to identify all of the configuration options for the 6000 Series motor. Use this model code to specify a motor with the desired features. All 30-digits of the code must be present when ordering.

M	06	***	**	**	**	**	*	00	*	*	00	00	**	**	00	F
1	2 3	4 5 6	7 8	9 10	11 12	13 14	15	16 17	18	19	20 21	22 23	24 25	26 27	28 29	30

1 Product

M	Motor

2 3 Series

06	6000 Series

4 5 6 Displacement cm ³/r [in ³/r]

120	195.8 [11.95]
150	246.5 [15.04]
190	312.0 [19.04]
239	391.7 [23.90]
300	491.4 [29.99]
381	624.2 [38.09]
450	737.4 [45.00]
490	803.4 [49.03]
600	982.7 [59.97]

7 8 Mounting type

AA	Bearingless, 4 Bolt: 127,0 [5.00] Pilot Dia. and 14,35 [.565] Dia. Holes 162,0 [6.38] Dia. Bolt circle
AB	Standard, 4 bolt (SAE CC): 127,0 [5.00] pilot Dia. and 14,35 [.565] Dia. Holes on 162,0 [6.38] Dia. B.C.
AC	Wheel, 4 Bolt 139,7 [5.50] Pilot Dia. and 14,35 [.565] Dia. Holes on 184,2 [7.25] Dia. Bolt circle
AH	Standard, 4 Bolt: 160.0 [6.30] pilot Dia. 18,01 [.709] Dia. Holes on 200.0 [7.87] Dia. Bolt circle.
AL	Wheel, 4 Bolt: 160.0 [6.30] Pilot Dia. with 5.8 [.23] pilot length and 18.00 [.709] Dia. Holes on 200.0 [7.874] Bolt circle (ISO compatible)

9 10 Output shaft description

00	None (Bearingless)
01	38,10 [1.50) Dia. Straight shaft with .375-16 UNC-2B Thread in End, 9,52 [.375] Sq x 41,28 [1.625] straight key
02	44,45 [1.75] Dia. .125:1 tapered shaft per SAE J501 with 1.25-18 UNEF-2A threaded shaft end, 11,11 [.4375] Sq. x 31,8 [1.25] straight key
03	38,10 [1.50] Dia. Flat root side fit, 17 tooth, 12/24 DP 30 DEG. Involute spline with .375-16 UNC-2B thread in end 40.4 [1.59] minimum full spline length
04	40,00 [1.575] Dia. Straight shaft with M12 x 1.75-6H thread in end, 12W x 8H x 63L [.472W x .313H x 2.480L] Key
12	49,99 [1.968] Dia. Straight shaft with M12 x 1.75-6H thread in End, 14W x 9H x 70L [.550W x .354H x 2.756L] Key

11 12 Ports description

AA	1.3125-12 UNF-2B SAE O-Ring ports–staggered ports
AB	SAE 19.05 [.750] Dia. 4-Bolt split flange - staggered ports
AC	G 1 Staggered Ports
AG	.750-16 UNF-2B SAE O-ring ports - staggered

13 14 Case flow

00	None
02	.4375-20 UNF-2B SAE O-Ring port with check valve
03	G 1/4 BSP straight thread port with check valve
06	.5625-18 UNF-2B SAE O-Ring port with shuttle valve

15 Low pressure relief

0	None
A	Set at 4.5 [65 lbf/in ²]
B	Set at 15.2 [220 lbf/in ²]

16 17 Pressure/flow option

00	None

18 Geroler option

0	Standard
2	Tight fitting

19 Seal option

0	Standard
1	Viton
2	Viton Shaft Seal
3	Seal Guard
5	Heavy Duty Seal Guard
6	Extreme Duty Seal Guard

20 21 Accessories

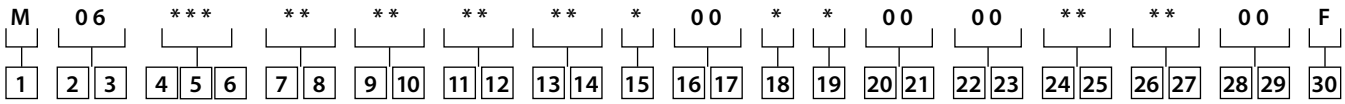
00	None

22 23 Special features (hardware)

00	None

24 25 Special features (assembly)

00	None
AA	Reverse rotation



26 27		**Paint/Packaging**
	00	No Paint, Individual box
	AA	Low gloss black primer
	AD	No Paint, Bulk box option
	AE	Low gloss black primer, Bulk box option
	AK	Epoxy coated black
28 29		**Customer ID**
	00	None
30		**Design code**
	F	Sixth